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March 24, 1981

Dear Mr. Havlik:

Thank you for remembering me in such a thoughtful way. I wanted you to know how much I appreciate your kindness and that I look forward to enjoying your book, The Other Side of Freedom, which you have so kindly inscribed for me.

Nancy joins me in sending you our best wishes.

Sincerely,

RONALD REAGAN A

Mr. J. J. <sup>X</sup>Havlik  
Post Office Box 3430  
Cambridge, Ontario  
Canada N3H 4V2

9  
RR/AVH/MP/ms--  
PG-3

Gift of Book: The Other Side of Freedom

810324

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Enclosures filed in 577  
Oversize Attachments # 577  
dk  
2/3/2022

7sc

J.J.

**Havlik**

**ENTERPRISES LIMITED**

MACHINERY  
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ALL TRADES

895 BISHOP STREET, P.O. BOX 3430, CAMBRIDGE, ONTARIO, CANADA N3H 4V2

PHONE: CAMBRIDGE (P) (519) 653-5774  
PHONE: TORONTO (416) 364-6208  
TELEX: 069-59364

April 2, 1981

PERSONAL & CONFIDENTIAL

STANDARD TIME  
APR 2 1981  
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BY *dh* DATE 2/3/2022

*Scheduling*

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The President  
United States of America  
The White House  
1600 Pennsylvania Avenue N.W.  
Washington, D.C. 20500

Dear President Reagan:

I was very pleased that I have recognition of my letter and also wishes from your wife which I appreciated. It is an honour to be recognized by the President who has such an important role for guaranteeing our freedom for the future. I hope you understood the meaning of the content of my letter as I take great interest in the United States having lived there twice in my life for a period of five years and I am still doing my largest business with the United States.

I was not only surprised but hurt as a result of the happening to you the other day. If you have the time to read my book you will know that I spent part of my life with oppression and was charged to death by the gestapo. I understand the feeling your family must have had when you as a man who is devoted to the principal of freedom, should be hurt by some maniac who has never created anything.

This letter is not being written because I want to achieve any more glory in my life, but I have a few ideas and inventions and my trip this Sunday to the People's Republic of China by invitation from Vice-Premier of the State Council, Mr. Bo Yibo, means broadening relations between Canada and the United States for future cooperation. It is my opinion, this new relationship which is taking place means so much for guarding our freedom. I would really appreciate after my return from China, if I have the occasion to go to Washington, to express my views which probably will be as important for future relations and happenings, not politically, but business-wise in Canada, the United States and China relations. It is very difficult to put everything on paper, all the details, but I can assure you that it will not only be an honour to talk to you but I feel that in many ways it will broaden business cooperation among our three countries.

I am sorry I did not establish myself in the United States after the War, but due to misunderstandings in my war activities, I was refused to come to the United States.

I am very pleased that you are having a speedy recovery. I sincerely hope that your standing against Russian demagogy and oppression does not weaken in the future. I am quite sure you and your colleagues are aware that you and the United States are the only country that is keeping us from the terrifying doctrine of Communism.

**Importers and Exporters of Machinery**

The President

April 2, 1981

I hope you will, from this letter, understand my feelings and I wish you all the best and a speedy recovery. I hope that I will have the privilege soon to shake your hand and discuss the future, as I feel I have something to offer.

Very truly yours

HAVLIK ENTERPRISES LIMITED



J.J. Havlik  
PRESIDENT

JJH/bl

# Havlik

## ENTERPRISES LIMITED

MACHINERY  
FOR  
ALL TRADES

695 BISHOP STREET, P.O. BOX 3430, CAMBRIDGE, ONTARIO, CANADA N3H 4V2

PHONE: CAMBRIDGE (P) (519) 653-5774  
PHONE: TORONTO (416) 364-6208  
TELEX: 069-59364

January 30, 1981

"REGISTERED"

~~PERSONAL & CONFIDENTIAL~~

DETERMINED TO BE  
ADMINISTRATIVE MARKING  
E.O. 12958, as amended, Sect. 3.3(c)  
BY NARA *dh* DATE 2/3/2027

The President  
United States of America  
The White House  
1600 Pennsylvania Avenue N.W.  
Washington, D.C. 20500

Dear President Reagan:

May I first congratulate you on your new position, which is the highest position in the strongest nation of the World.

I was watching with great interest the return of the Hostages from Iran and because my early life had similarities and it brings back many memories.

I am enclosing a copy of my book which was written in 1979 which expresses my feelings and points out past history which shows us it is repeating the same errors over and over again.

The way the hostages from Iran were received by the American people probably told me that Americans in principle want to cover the shame of what they did with us people who have been in Concentration Camps for the same principle -- to fight for freedom but your hostages were the circumstances of bad policies by some people. Look at the history of 1-1/2 million Czechoslovakian people who died in Concentration Camps and more in fighting side by side with the United States, England and France on free principle to fight oppression and the horror of Nazism.

I want to recap something which is in my book but requires special attention. I was a member of the exiled Czech government and using diplomatic privileges during the war. Look at the map which the American President created with the Russians in 1954 at Yalta and the shame felt when several European countries, including mine, was given to the Russian demogogy as the biggest disgust of mankind in my life. I want to tell you only one story of the last few days in the Concentration Camp 1945 before the glorious 5th of May. I was put into a wooden casket and fed by my friends and Doctor as I was completely unable to move having Typhus Fever and Pleurisy, weighing 72 pounds and what was my joy when on the 4th of May, 1945 someone opened my wooden casket and said we were free, the war is over. For 1-1/2 million Czech people and the rest of the people who suffered German and Russian oppression there was no such heroic welcome like your 52 hostages are now receiving.

*Importers and Exporters of Machinery*

The President

January 30, 1981

We wish only that our experiences would help Americans to wake up and not forget Chamberlain who betrayed Czechoslovakia his ally and the American President and the people who suffered with the Yalta Agreement.

I feel this is the time the United States with its new President, knowing past history and can reflect this from my book should recall the history of Czechoslovakia and look at the nations and people who are ready to help you fight communism, starting with Poland and Israel. In my life I know that my strong beliefs and very firm decisions have helped me where I am today and I feel that you are the man if you stand firm and give help to the oppressed countries, who will gain friendship necessary to finish the cruelest most dishonest doctrine - communism.

I wish only one thing that I could see you and talk to you because this is only a little part which I can tell you in a letter. Do not forget the people who have freedom now by escaping from oppression are people that you can depend upon. I hope now is the time that you and the United States think about doing something for the people who helped America in the past.

I am enclosing my book and enclosures and I would appreciate it very much if you could offer your comments personally after you have read them. Not like President Carter who had them answered indirectly.

Sincerely,

Havlik Enterprises Limited



J.J. Havlik  
PRESIDENT

JJH/bl

Enclosures - Book  
- Copies of letters to President Carter

Copy Sent

Name	Date
Sylvia Boggs	10/27/51

copy

March 24, 1981

015467  
4200  
4620  
GI002  
PP010-05  
JL003-03  
C0071  
BE003

Dear Mr. Havlik:

Thank you for remembering me in such a thoughtful way. I wanted you to know how much I appreciate your kindness and that I look forward to enjoying your book, The Other Side of Freedom, which you have so kindly inscribed for me.

Nancy joins me in sending you our best wishes.

Sincerely,

RONALD REAGAN

X  
Mr. J. J. Havlik  
Post Office Box 3430  
Cambridge, Ontario  
Canada N3H 4V2

RR/AVH/MP/ms--  
PG-3

Gift of Book: The Other Side of Freedom

Enclosures filed in  
Oversize Attachments

570



# Havlik

ENTERPRISES LIMITED

P.O. BOX 3430

CAMBRIDGE (P), ONTARIO

N3H 4V2

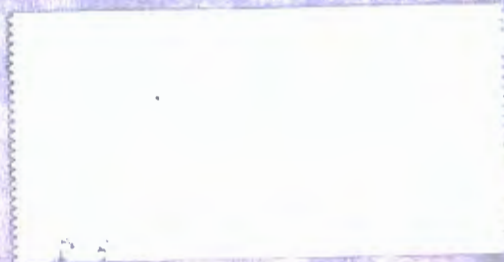
*White House -  
New York*

"REGISTERED"



P E R S O N A L   &   C O N F I D E N T I A L

The President, Ronald Reagan  
United States of America  
The White House  
1600 Pennsylvania Avenue N.W.  
WASHINGTON, D.C. 20500



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CUSTOMS

PEUT ÊTRE OUVERT D'OFFICE  
MAY BE OPENED OFFICIALLY

Désignation détaillée du contenu  
Detailed Description of Contents

Correspondence &.....

Book - Autobiography.....

Valeur \$10.00  
Value .....

Poids net  
Net Weight .....

43-074-076 (3-77)

April 3, 1979

PRIVATE

The President  
United States of America  
The White House  
1600 Pennsylvania Avenue N.W.  
Washington, D.C. 20500

Dear President Carter:

It has always been my hope or conviction that the United States of America would save Canada and other free countries from the Communists and their doctrine.

I do not want to go into a lengthy letter and explain all my reasons at this time, therefore, I am sending you a copy of my recently-published book "The Other Side of Freedom" which will explain the history of Czechoslovakia and the situations I faced and went through. That is why today I try to remind everyone, including government, how easy it is to lose our most precious heritage "Freedom". I feel my book will tell you something that perhaps you have not been aware of.

I would be pleased if you will personally read it and perhaps offer me your comments. It would be a great honour and pleasure for me to meet you some time, some where, since my business is conducted mostly with the United States.

I would like to recollect here the first occasion when American technology sent their Astronauts to the moon and they came back safely. The whole world was watching. President Nixon stood on the ship and welcomed the Astronauts. He did not have the courage to tell the whole world that this was all achieved through "free enterprise" in a "free world". The United States since the war has lost many opportunities because they have a weak foreign policy and the military decisions made are mostly run by Politicians.

The enclosed article from Fortune illustrates the fear that we Canadians and the United States face when up against Communism. The article speaks for itself.

The President

April 3, 1979

Please take my letter in the context of my not wanting to see either countries end up in the same way Czechoslovakia did after the war. I can assure you that Czechoslovakian people have always been on the democratic side inspite from past history it shows we have always been mistreated by the larger Power.

I thank you for your valuable time spent in reading this letter and also to read my book. I strongly feel the true democratic way of life will be beneficial to all for our future.

Sincerely

Havlik Enterprises Limited

J.J. Havlik  
President

JJH/b1

Enclosures

THE WHITE HOUSE

WASHINGTON

May 1, 1979

Dear Mr. Havlik:

This is to acknowledge your letter of April 3 to President Carter and the accompanying material.

Thank you for sending a copy of your book, The Other Side of Freedom. After review, this inscribed copy will be retained for possible placement in a Presidential library, if one is built in the future.

While your interest in inviting the President's attention to your work is appreciated, I regret to inform you that it is his policy not to comment on the merits of publications. I trust you will understand.

We have noted that you would like to have a personal meeting with the President. Although we cannot be too optimistic in this regard, we are referring your letter to the President's scheduling advisers. They will contact you directly if such a visit should be possible.

With best wishes,

Sincerely,



Landon Kite  
Staff Assistant

Mr. J.J. Havlik  
President  
Havlik Enterprises Limited  
695 Bishop Street  
Cambridge (P)  
Ontario N3H 4V2  
Canada

"REGISTERED"

November 23, 1979

~~Personal and Confidential~~

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ADMINISTRATIVE MARKING  
E.O. 12958, CONFIDENTIAL, SECRET  
BY NARA *dh* DATE 2/3/2024

The President

United States of America  
The White House  
1600 Pennsylvania Avenue N.W.  
Washington, D.C. 20500

Dear President Carter:

It has been some time now since I received from your Office, a reply to my last letter. In that reply you stated that it might be possible to have the honour of a meeting with you at a later date.

I feel that from my position and standing here in Canada and experiences from Czechoslovakia that I could ask again for such a privilege.

I can truly see that from today's situation for the United States in Iran shows how true my philosophy is that, there is no way to deal with Russian communism, to postpone decisions but to only show strength to them. I am quite convinced that everything that is happening in the world today, the mistrust, the hate, the planning how to kill our democracy including the problems in the far east and Africa and Iran is all done by careful planning from Russia. If you stop feeding our biggest enemy Russia we would not have the problem which has been created now by Russia. Russia spends more money on undermining our democracy than in improving the standard of living in its own country.

I want to remind you there were 1-1/2 million Czechoslovakian people who died during the war and in the concentration camps. These people were killed in fighting for freedom and saving their democratic country.

The best example today is the most dishonest and cruel Russian dealings in Czechoslovakia and I am sending you a copy of the petition sent to our Prime Minister Mr. Joe Clark. It tells what is happening today to people who still have the courage to stand up for "Freedom".

I sincerely trust you are able to find time for me as I feel I can express myself better in person than by letter, and that also what I have been through can only help you in the very important position you hold as the President of the United States of America. The future and strengths of Canada are stemmed from the economy and the political strengths of the United States. Freedom is our most important heritage in life.

The President

November 23, 1979

I am sending you another copy of my book and hope that you personally will have an opportunity to read it.

I will appreciate your personal answer, if possible, to my request.

Yours sincerely

HAVLIK ENTERPRISES LIMITED

J.J. Havlik  
PRESIDENT

JJH/b1

Enclosures - April 3 letter  
May 1 letter  
October 24 letter  
Book

THE WHITE HOUSE

WASHINGTON

January 18, 1980

Dear Mr. Havlik:

Thank you for your letter to President Carter and for sending him an additional copy of your book, The Other Side of Freedom.

We can certainly appreciate your interest in personally meeting with the President to share your views on issues that are of concern to you. While we cannot be too optimistic in this regard, we are asking the President's scheduling advisers to contact you directly if an appointment can be arranged.

Your expression of friendship means a great deal to us and you have our best wishes.

Sincerely,



Daniel M. Chew  
Director of  
Presidential Correspondence

Mr. J.J. Havlik  
President  
Havlik Enterprises Limited  
695 Bishop Street  
Cambridge, Ontario  
Canada N3H 4V2

*Havlik*

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PHONE: TORONTO (416) 364-8208  
TELEX: 089-58364

January 22, 1980

Personal & Confidential

DETERMINED TO BE  
ADMINISTRATIVE RECORDS  
E.O. 12958, EXEMPTED FROM G.L. 3.3(1)  
BY NARA *du* DATE *2/2/2002*

The President  
United States of America  
The White House  
1600 Pennsylvania Avenue N.W.  
Washington, D.C. 20500

Dear President Carter:

It was indeed a pleasure to see you yesterday on Meet the Press. Your stand against the oppression of the largest enemy of mankind - Russian communism is to be commended.

This is my third letter to you and I do hope you did or will have time to read my book "The Other Side of Freedom".

I have admired the United States since I was a boy in Czechoslovakia and having spent time there during Depression and also my second trip prior to World War 2. I am far away to give advice to politicians in the U.S.A. but I assure you I am studying the Russian situation and if I can pass my opinion now is the time to tell Russia how far they can go.

Now is the time, not to call the United Nations, but all your country's friends such as Canada, England and the People's Republic of China and give the Russians an ultimatum to get out from the occupied countries as Czechoslovakia, Poland, Romania and the Ukraine and others. Also let these countries know you are standing behind them and not like at "Yalta". This would also wake up the Russian people to see the paradise of communism.

It will be my greatest satisfaction to visit you and shake hands with the President of a Nation whom the whole free world is depending on.

I am enclosing two letters for your perusal.

Looking forward to hearing from you.

Very truly yours

HAVLIK ENTERPRISES LIMITED

J.J. Havlik  
PRESIDENT

Enclosures

*Importers and Exporters of Machinery*



March 26, 1980

~~PERSONAL & CONFIDENTIAL~~

✓  
DETERMINED TO BE  
ADMINISTRATIVE MARKING  
E.O. 12958, as amended, Sect. 3.3(c)  
BY NARA dh DATE 2/3/2022

The President  
United States of America  
The White House  
1600 Pennsylvania Avenue N.W.  
Washington, D.C. 20500

Dear President Carter:

I would like to refer you to my letter of February 15, copy attached, which I feel was quite important for your consideration. Therefore, I am asking kindly, your time permitting, if you could answer this letter. I would also be more than pleased if you could find time in your busy schedule to see me as I feel my invention is important not only to Canada but to the United States as well.

I am sorry to have to write you again, but trust you will understand, and will favour me with a reply at your convenience.

Very truly yours

HAVLIK ENTERPRISES LIMITED

J.J. Havlik  
PRESIDENT

JJH/bl

Enclosure

*Stolozzi LX*

February 15, 1980

DETERMINED TO BE  
ADMINISTRATIVE MARKING  
E.O. 12958, as amended, Sect. 3.3(a)  
BY NARA *AM* DATE 2/3/2022

~~PERSONAL & CONFIDENTIAL~~

The President  
United States of America  
The White House  
1600 Pennsylvania Avenue N.W.  
Washington, D.C. 20500

Dear President Carter:

I am very anxiously following your policy in the United States. Despite I am not a politician, I am mechanically minded and I have been through the politics in my country as Technical Advisor to the government and I employed up to 4,000 people. You can see from the enclosed brochure, our facilities. I am heavily involved in the aircraft and gear manufacturing as well as special machinery. Despite my problem to see how I can help to keep freedom in our two countries, I am also fighting very strongly as President of the Canadian Machine Builders' Association for the past 13 years to adopt a training program for young people by legalizing an apprenticeship program which I did in Czechoslovakia and Ireland and this was my greatest success in my life.

I am coming back to my last letter and I am coming more and more to the conclusion that you as the number one nation in the world should call all friendly nations to the United States and give Russia an ultimatum to get out of the occupied countries in a certain time period and all the oppressed countries will rise up if they know so many countries including yours will support them. I feel from my experience during the war that the Yalta agreement with Russia needs correction and the United States, England and France should remedy the mistakes made in 1944.

I did mention in my first letter to you that I came from a talented family of inventors and if you have read my book you will see that some very important inventions came from my father and myself. My father was involved with the Bren Gun in continuous advertising which was on Times Square, in die casting machines and I have been involved in specialties for aircraft, plastic machines, special machines for wood working and lately in the energy field.

The President

February 15, 1980

The last time I saw you on the TV program Meet the Press I came to the conclusion that I can help you because in Canada our government is deaf and our Progressive Conservative party is lacking in leadership. Therefore, I am coming to you with a special request and am enclosing my technical reports and evaluation of my new Patented Process for getting oil from the Tar Sands. I feel, and the experts who evaluated my process feel, that I have the best suitable process to extract around 90% oil from the Tar Sands and I have the trouble-free and the cheapest equipment which can be built mostly with unskilled people. At the present time I have no commitment to any of the oil companies. I have only sent my Proposal to Shell Oil. If you remember my comment about Mr. Richard Nixon when the astronaut came back from the Moon that he missed an opportunity to tell the world we are a free country and as a result we can achieve many things. I am comparing this now to myself because if I did not live in a free country like the United States and Canada, I would not have achieved any of the things I have so far.

Mr. President, I would appreciate it if you could take time to review my proposal and my desire to help for the freedom of our countries. I feel this time you should not refuse to see me and I will bring with me all of the latest of my development. We need work for people, we need energy and we need freedom to do it. You are the man who has the possibility now to be the greatest President of the United States.

Please let me know if you read my letters and book and look forward to receiving your favourable reply.

Sincerely

HAVLIK ENTERPRISES LIMITED

J.J. Havlik  
PRESIDENT

JJH/bl

Enclosures

THE WHITE HOUSE

WASHINGTON

May 7, 1980

Dear Mr. Havlik:

I have been asked to acknowledge your letter and enclosures to President Carter.

The President would prefer to respond personally to your correspondence. However, with the tremendous volume of mail that is sent to him each day, he is denied this opportunity, and he hopes that you will understand.

So that they may have the benefit of your ideas, I am sharing your correspondence with members of the Domestic Policy Staff.

Your invitation to President Carter has been noted, and while we cannot be too optimistic in this regard, we are asking the President's scheduling advisers to contact you directly if a visit can be arranged.

With every good wish,

Sincerely,



Daniel M. Chew  
Director of  
Presidential Correspondence

Mr. J. J. Havlik  
President  
Havlik Enterprises Limited  
Post Office Box 3430  
Cambridge, Ontario  
Canada N3H 4V2

June 16th, 1980.

~~PERSONAL AND CONFIDENTIAL~~

DETERMINED TO BE  
ADMINISTRATIVE MARKING  
E.O. 12812, 12866, 12958, Sect. 32(a)  
BY NARA ch DATE 2/21/2022

The President,  
The United States of America,  
The White House,  
1600 Pennsylvania Avenue N.W.,  
Washington, D.C.  
U.S.A. 20500

Dear President Carter:

I was very pleased to receive an acknowledgement of my letter on May 7th, 1980, and because the situation in the world is changing so rapidly, and I see that democracy is daily more and more in danger, I am sending you again a copy of my last letter and a write-up of an interview of Mr. Sakharov.

I still feel that the only solution to saving democracy is to put democratic governments and friends of democratic countries together and give the ultimatum to Russia that I propose in my previous letter. If you have time, and I hope you will, read the write-up of Mr. Sakharov. You must agree that many of the people, even Russian people, have the same opinion and the same feeling I have to solve our problem.

I still will be delighted after my life experience to see you because in my life I was talking to Mr. Churchill and many leading politicians, which was quite a satisfactory success.

If you want any more information about me, I assure you that my time is any time and any place where if you wish to discuss such an important question for our democratic lives.

I look forward with anticipation to receiving your reply.

Yours very truly,

HAVLIK ENTERPRISES LIMITED,

J. J. Havlik,  
President.

JJH:af  
Encl.

# SAKHAROV IN EXILE

In January, Andrei D. Sakharov, one of the Soviet Union's most outspoken human rights activists, was seized in Moscow by KGB agents and banished to the city of Gorky. This article, one of three parts, is his first major statement since his exile.

BY ANDREI D. SAKHAROV

I SHOULD LIKE to offer some thoughts on problems that have been troubling me and discuss the way they appear to me here in Gorky, a city closed to foreigners, in the depths of the Soviet Union, where I now live under vigilant surveillance by the KGB.

**World Problems:** In the 1960s and '70s, the Soviet Union, making use of its growing economic and scientific-technological potential, carried out a fundamental re-equipping and expansion of its weaponry. There was a substantial increase in both the quality and quantity of the missiles and nuclear weapons developed earlier, and in other new systems of military technology: transport vehicles for the largest land force in the world, the latest word in tanks and aircraft, combat helicopters, fire control systems, communications, nuclear submarines, fast hydrofoil craft and many others.

A major change has occurred in the world balance of forces, and this change is intensifying. It is true, of course, that the development of new technology and the growth in numbers of weapons have not been confined to the Soviet Union. This is a mutually stimulating process in virtually all technologically developed countries. In the United States, in particular, such developments have perhaps proceeded on a higher scientific-technological level and this, in turn,

confronting the modern world. The goals of all responsible people in the world coincide in this regard, including, I hope and believe, the Soviet leaders — despite their dangerous expansionist policies, despite their cynicism, dogmatic con-

stant that the Palestinians adopt such a position, that they recognize the existence of Israel, renounce terrorist-guerrilla methods of struggle and refuse to be pawns of those who supply them with guns. There is no evidence yet of any

expansion of totalitarianism.

Western unity is one of the main conditions for international security, a unity that will promote resistance and ultimately lead to rapprochement and the convergence of world systems, averting

agents and organizers of sabotage. This is true of nations other than the U.S.S.R., but a totalitarian system has special opportunities. In particular, one cannot arbitrarily reject allegations by some writers about connections between



But in order to assess the situation property it is imperative to take note of the particular features of the Soviet Union — a closed totalitarian state with a largely militarized economy and bureaucratically centralized control, all of which make the growing might of such a country even more dangerous. In more democratic societies, every step in the field of armaments is subjected to public budgetary and political scrutiny and is carried out under public control. In the Soviet Union, all decisions of this kind are made behind closed doors and the world learns of them only when confronted by faits accomplis. Even more ominous is the fact that this situation applies also to the field of foreign policy, involving issues of war and peace.

At the same time that the change in the balance of forces was occurring — though not only because of that change — there was covert and overt Soviet expansion in key strategic and economic regions of the world. Southeast Asia (where Vietnam was used as a proxy) and Angola (with Cuba as the proxy), Ethiopia and Yemen are only some of the examples. The invasion of Afghanistan may be a new and more dangerous stage in this expansion. The invasion, which occurred against the background of the tragedy in Tehran, and possibly had some concealed connection with it, exacerbated world tensions and obstructed talks on disarmament and the settlement of other conflicts. In particular, the invasion made it impossible, at the present-time, for the U.S. Congress

## 'Most urgent of all are steps to avert a nuclear war'

to ratify the SALT II treaty, which is of such crucial importance to the world.

Several months earlier, the Soviet Union had unleashed at home and had instigated abroad a demagogic campaign against plans by the United States and North Atlantic Treaty Organization allies for an urgently needed modernization of their missile forces in Europe — this at a time when the Soviet Union had already completed such a modernization — and had thwarted (I hope only temporarily) talks on limiting medium-range nuclear missiles. The Vienna negotiations on disarmament in Europe are likewise in a deplorable state, which is also mainly the fault of the Soviet Union.

Despite all that has happened, I feel that the questions of war and peace and disarmament are so crucial that they must be given absolute priority even in the most difficult circumstances. It is imperative that all possible means be used to solve these questions and to lay the groundwork for further progress. Most urgent of all are steps to avert a nuclear war, which is the greatest peril

often prevent them from conducting more realistic domestic and foreign policies.

Therefore, I hope that when there is

## 'It is vital to demand withdrawal of the Soviet troops'

some easing of the present crisis in international relations, caused mainly by the Soviet invasion of Afghanistan, there will be a revival of efforts in regard to SALT II, a technologically progressive treaty that provides the essential foundations for SALT III. I hope, too, that there will be new efforts in regard to medium-range nuclear weapons and tactical weapons as well as a reduction in "ordinary" weaponry in Europe.

Negotiations on disarmament are possible only on the basis of strategic parity. The countries of the West must do everything necessary to maintain this parity or, in some categories, to regain it — not allowing themselves to become victims of blackmail and demagoguery as in the campaign against American missiles in Europe.

Of equal urgency is a peaceful settlement of "hot" conflicts. The Soviet invasion of Afghanistan was condemned by 104 nations, but the war continues there and no end is in sight. Economic and political sanctions are extremely important; they can help strengthen the hand of the more responsible, non-dogma members of the Soviet leadership. In particular, the broadest possible boycott of the Moscow Olympics is necessary. Every spectator or athlete who comes to the Olympics will be giving indirect support to Soviet military policies.

It is vital to demand withdrawal of the Soviet troops in Afghanistan. I hope that withdrawal of the troops will become possible — if not now, perhaps later — on the basis of guaranteed neutrality, with stationing in the country of UN troops or units from neutral Moslem countries, which should ease Soviet apprehensions.

The Soviet "conditions" that foreign interference be ended are pure demagoguery because there is no such interference. In general, Soviet propaganda is conducted now on a crude "military" level. For example, television broadcasts are showing allegedly captured "American" grenades containing nerve gas. Painted on the grenades in large white letters are the words "Made in USA." All this is obviously intended to head off any similar accusations against operations by the Soviet army.

The Middle East conflict has been dragging on for decades. The main hope for its settlement is development of the Camp David line so that the difficulties and tragedies of the past will not be carried into the future. It is very impor-

tant, it seems to me, should show more restraint, particularly in regard to settlements in the occupied lands.

The Middle East crisis can be solved only in the context of general world problems. Therefore, U.S. mediation seems to me to be of utmost importance.

In November 1978, I wrote to Leonid I. Brezhnev, chairman of the Presidium of the Supreme Soviet of the U.S.S.R. urging him to help assure uninterrupted supplies of food to the starving people in Cambodia, where famine is the consequence of the crimes of the deposed Pol Pot regime and the war. This problem, like that of the refugees from Vietnam, Cambodia, Ethiopia and other countries, remains as critical as ever. Now there is the problem of refugees from Afghanistan and Cuba. Saving people must be put ahead of all military and political considerations and national prestige.

At the moment I write this, the world has just learned of the failure of the American attempt to rescue the hostages in Tehran. I feel that this was a brave and noble effort. It was undertaken only after it had become clear that the Iranian authorities would not free the hostages voluntarily, thereby taking upon themselves responsibility for a crime that flouts the standards of international behavior.

I do not understand how so many technical problems could have arisen. There are no doubt being subjected to intensive scrutiny, not only the technical questions but also the possibility of sabotage. Success of the American mission would have saved the world from a nightmare. No one should condemn the United States because the mission failed. And no one should criticize President Carter for the secrecy in which the mission was organized. It would be my guess that the secrecy, if anything, was insufficient rather than excessive. Personal ambitions had no place in this. Over-all, the actions of Mr. Carter in these tragic days win only respect from me.

Success of the American rescue mission would have eliminated a need to impose sanctions against Iran, and it would have been in the interest of the Iranian people themselves. It appears now that sanctions have become inevitable, and it is very important to achieve unity of action by the countries of the West. Solution of the hostage problem is a matter for all countries that consider themselves democratic and strive to preserve the norms of international relations. This is not just an American problem but a worldwide one, as was shown by new acts of terrorism: the successfully resolved incidents in Bogota and London.

World attention should be paid to many other problems whose burden now rests mainly on the United States — economic and technological aid to developing countries, help to refugees and the starving, and general economic, ideological and military resistance to the ex-

Western countries. A totalitarian system conducts its policy through control from a single centre — diplomacy, information and misinformation services inside and outside the country, foreign trade, tourism, scientific-technological exchanges, economic and military assistance to liberation (a word that must sometimes be used with quotes) movements, foreign policy of satellite countries and all kinds of clandestine activities — all these are coordinated from a single centre. Special attention must be paid here to clandestine activities, since a person is inclined to forget something if it is not waved in front of his eyes. The West and developing countries are filled with citizens who by reason of their positions are able to promote Soviet influence and expansionist goals.

Some of them are motivated by ideas that at least merit discussion. After all, in the Soviet Union, the ideological epicentre, and in China as well, Communist ideology is not a complete fraud, not a total delusion. It arose from a striving for truth and justice, like other religious, ethical and philosophical systems. Its weakness, its failure and its degradation — evident from the very beginning — represent a complex historical, scientific and psychological phenomenon that requires separate analysis.

There are others among such people who conduct themselves in a "progressive" manner because they consider it profitable, prestigious or fashionable.

A third category consists of naive, poorly informed or indifferent people who close their eyes and ears to the bit-

## 'There are many spies, agents and organizers of sabotage.'

ter truth and eagerly swallow any sweet lie.

Finally there is the fourth group — people who have been "bought" in the most direct sense of the word, not always with money. These include some political figures, businessmen, a great many writers and journalists, government advisers, and heads of the press and television. Over-all, they make up quite a group of influential people.

(I can't resist telling about an incident involving my wife and me. Two leading and influential American scientists, arriving in the Soviet Union to take part in a conference, were given envelopes containing money for personal expenses. Out of politeness and embarrassment they felt they could not decline the money. So, in a state of confusion, they gave it to us and asked that we pass it on to scientists who had lost their jobs. We don't know how many other such incidents there have been.)

(Of course, there are many spies,

links and concern about a further worsening of tensions make governments of the West reluctant to look too deeply into this sensitive question.

Unity of all its forces is one of the advantages of totalitarianism in its world offensive threatening the pluralist West. What can the West do to counter this challenge? Of course, in historical

## 'I believe in Western man. I have faith in his mind . . . his intentions.'

perspective, in conditions of peaceful and orderly development, the pluralist and free systems are more viable and dynamic. Therefore, the future will follow the path of pluralist and converging scientific-technological progress.

But the world is facing very difficult times and cruel cataclysms if the West and the developing countries trying to find their place in the world do not now show the required firmness, unity and consistency in resisting the totalitarian challenge. This relates to governments, to the intelligentsia, businessmen and to all people. It is important that the common danger be fully understood — everything else will then fall into place. In this regard, I believe in Western man. I have faith in his mind, which is practical and efficient and at the same time aspires to great goals. I have faith in his good intentions and his decisiveness.

Recent months have been under the shadow of the events in Afghanistan and Tehran. The reaction in Europe, at least the initial reaction, has not been as consistent and united as, in my opinion, it should have been. One could read assertions in the press of the following type: "Let Carter worry about it. He's the one facing the elections. After all, this is a purely American matter. We have our own problems."

I am unable to judge how widespread are such views. In my opinion, they are very harmful. Recently, the West German author Gunter Grass and three other writers issued a statement in this spirit. The Soviet press delights in quoting such statements, forgiving the authors all their past "sins." The anti-Americanism of certain representatives of the West European intelligentsia would be merely amusing, given their show of exaggerated sensitivity, if it were not so harmful.

In truth, Europe has much of which it can be proud. But it is inappropriate for Europe to adopt an arrogant attitude. The tragic nature of our time does not permit this. Europe must fight shoulder to shoulder with the transoceanic democracy, which is Europe's creation and Europe's main hope.

Monday: Internal pressures

August 25, 1980

DETERMINED TO BE  
ADMINISTRATIVE MARKING  
E.O. 12958, as amended, Sect. 3.3(c)  
BY NARA                      DATE 2/3/22

~~"PERSONAL & CONFIDENTIAL"~~

The President  
United States of America  
The White House  
1600 Pennsylvania Avenue N.W.  
Washington, D.C. 20500

Dear President Carter:

Further to my letter of July 15, copy attached, which I understand you cannot answer because of your activities for your re-election in which I sincerely feel you will be successful. It is obvious, as it comes to your attention, the uprising today in Poland is one of the symptoms and activities which I predicted. Countries occupied by Russia are ready to be strongly considered for your offer of help and you, as President of the United States, should realize that your assistance to help occupied countries will finish the oppression and the demagoguery policy of Russia.

I am sorry that I missed in your speeches and activities for re-election, any kind of promise of your assurance that America is aware of the biggest demagoguery and hopeless doctrine of the communist politics. I am quite sure if the United States forgot all the smearing, like happened to your brother, and devoted their time to politics to help oppressed countries, this would be a much better approach to re-elect you as President. This proves again that we need a President of the United States who will realize that only aliens with free living people will bring down Russian oppression.

I am sending you an enclosure which I hope your economists and yourself will read and find how hopeless the support is we are giving to our biggest enemy.

I was hoping that by studying my background, you would give me an opportunity to see you and I would be very thankful if I receive a letter from you this time.

Very truly yours

HAVLIK ENTERPRISES LIMITED

J.J. Havlik  
PRESIDENT



July 15, 1980

~~PERSONAL & CONFIDENTIAL~~

DETERMINED TO BE  
ADMINISTRATIVE MARKING  
E.O. 12858, as amended, Sect. 3.3(c)  
BY NARA dr DATE 2/3/2022

The President  
United States of America  
The White House  
1600 Pennsylvania Avenue N.W.  
Washington, D.C. 20500

Dear President Carter:

Further to my letter of June 16, I am still following very closely your activities around the world and I still feel that you should reconsider my observation of how to deal with Russian aggression.

I will be very grateful if you could possibly give me an answer personally of what you think of my proposals.

I am very sorry when I read the enclosed article because there is so much truth and it is in line with my thinking that the United Nations could not help the United States but you have to call together all friends who will be agreeable to back the United States and stand beside the President to give Russia an ultimatum. Russia will never understand any other language than a strong hand and strong power over the aggression which they are planning to conquer the whole world.

I would very much appreciate it if you would spare some time to read my proposals.

Very truly yours

HAVLIK ENTERPRISES LIMITED

J.J. Havlik  
PRESIDENT

JJH/bl

Enclosure

July 1980

# THE KREMLIN'S SECRET WEAPON: ECONOMIC BLACKMAIL

①

O To the general reader, the Kremlin's "monthly journal of political analysis", INTERNATIONAL AFFAIRS, will rank among the dullest publications in the world. Its pages are filled with tedious articles with equally boring titles. "Socialist Orientation in Theory and Practice," and "Special Development and Ideological Struggle in the Developing Countries" are two examples.

Only by reading between the lines, piecing together repetitions of themes, slogans and Soviet interpretations of world events and trends, does one come to an understanding of INTERNATIONAL AFFAIRS in its Aesopian double-talk code language.

Take the April 1980 issue, direct from Moscow. It may be one of the most important in years, as far as the West is concerned, yet few outside of academic circles have grasped its significance. This issue reveals how the Kremlin plans to destroy the non-Communist world without firing a single missile or dropping anything more than a warning that the Communist bloc is in a position to bankrupt the West at a moment's notice.

## LENINIST POLICY

The April 1980 INTERNATIONAL AFFAIRS honors the birth of V. Lenin, the father of Soviet Communism, whose "great October Socialist Revolution ushered in a new epoch in the history of mankind, that of the transition from the capitalist system to a socialist order of society."

Those are the first lines of the first article in INTERNATIONAL AFFAIRS entitled "Leninist Policy of Peace" which, reading between the lines, tells that world peace will only be possible when the world is no longer divided between capitalist and Communist systems. Lenin, the article goes on, designed a grand strategy to achieve this: the destruction of capitalism and victory of international Communism. He called it peaceful coexistence.

And what, asks INTERNATIONAL AFFAIRS, "has all along been integral to the policy of peaceful coexistence"? It has been "the socialist (read: Communist) state's willingness to promote economic cooperation with other (read: non-Communist) nations."

The correctness and success of Lenin's "peaceful coexistence" strategy against the West is detailed pages later in the same INTERNATIONAL AFFAIRS in an article entitled "Socialism and International Economic Relations." In "recent years," the journal states, Communist strategists have "seen a new pattern of economic relations taking shape between East and West that is consistent with the task of restructuring them in line with the principles of peaceful coexistence."

What has been the result as far as the West is concerned? The May 1980 INTERNATIONAL AFFAIRS reports: "the capitalist countries have entered the 1980's with a heavy burden of unresolved social and economic problems," with the United States acting as a financial barometer of the entire Western economy. "The state of the U.S. economy," INTERNATIONAL AFFAIRS notes, "invariably tells on the economic situation in other capitalist countries..." If, as the title of this third article, "The Western Economy: A Gloomy Outlook," suggests: capitalism is on the brink of destruction, so what happens next?

It has already happened. Lured by the "correct" Leninist policy of "peaceful coexistence" and the "integral" role "economic cooperation between East and West" plays in this policy, the Kremlin now has the ultimate weapon with which to destroy the West.

## ECONOMIC HOSTAGES

That weapon is economic blackmail which the Communist bloc nations, led by the Soviet Union, can use against the West whenever the time is advantageous. The weapon is secret because few but the Communists know of its existence.

"Only" in recent months has there been any allusion to the probability of use of economic blackmail against the non-Communist world by the Soviets and their satellite nations. One such report was filed from Paris by the Los Angeles H. ALD-EXAMINER's reporter Bernard D. Kaplan on May 4.

Headlined COMMUNISTS MAY BE HOLDING WESTERN MONEY 'HOSTAGE', the Kaplan article pointed out that "the Soviet bloc countries are so deeply in hock to the West that their indebtedness has become a powerful political weapon--for them, not their creditors."

Noting that "when you owe a small amount and can't pay, you're in trouble," but "when you owe a lot, it's your creditor who is in trouble." Reporter Kaplan suggested that the Communists may have already deployed a test-run of their economic weapon. The vast debt owed to Western Europe by the Communist bloc, he said, turned out to be a significant factor in the Western nations' reluctance to support President Carter's hard line on the Soviet invasion of Afghanistan, including economic sanctions and an Olympic boycott.

An important European international banker, Kaplan said, told him: "There's no way to get out of it. A prolonged international crisis, not to mention war, would mean tremendous losses. In the meantime, western banks have to keep lending in order to protect their existing loans." Poland, the banker said, is typical, chilling example. While it is supposed the Communist government had loaned between \$8.5 to \$10 billion to the West, recent open examination of Polish records--the first any Communist nation has ever allowed--showed the actual figure owed to western banks was at least \$8.5 billion.

The Communist bloc's debt to the West, said Kaplan, "could be as high as \$70 billion--a third higher than believed." By any reasonable standard, the Communists have long ceased to be calculable risks, but that hasn't stopped their loans. As Kaplan pointed out: "You might say that the Communists are holding western hostages" in the form of their ravenous capitalist money-lenders.

② Apparently the economic powers--that be have painted themselves--and the West--into such a corner, that they don't even want to talk about it. Perhaps that is why there was no outcry of denials over a sensational piece, "Moscow's REAL Secret Weapon," in the June 1980 issue of WASHINGTON MONTHLY. The magazine, of liberal persuasion, is well-known to our nation's lawmakers, bankers and other powerful leaders. The author, James M. Whitmire, a consultant with the Washington firm, International Business Services, is an expert in his field. What he writes is frightening indeed.

The Russians' secret weapon, says Whitmire, is debt and "the magnitude of this debt is such that a Soviet default might spark a financial panic capable of collapsing the capitalist banking system." For the housewife who finds it difficult to pay the monthly grocery bill or the young couple who can't get a loan to buy their first home because of inflation, what author Whitmire says next should answer the oft-asked question: why should I be concerned about Communism, it doesn't affect me!

"Most of the industrial goods 'sold' to the Soviet bloc in recent years," says Whitmire, "have not been paid for in hard currency, but financed by loans from the U.S. government or banks. These loans increase inflation to the West, while gifting the Soviet bloc with priceless technology and machinery in return for the unenforceable promise that someday they will pay us back."

If John Q. Public in Anytown U.S.A. misses a payment on the refrigerator or new automobile, he will find those items repossessed, but as Whitmire notes: "obviously, it would not be possible to 'repossess' the tractors, computers, grain and other goods already shipped to the Soviet bloc. A sheriff's deputy can't serve papers on a factory in Minsk."

Western banks, already holding notes promising repayment of huge loans by the Communist bloc, says Whitmire, "feel obliged to maintain the flow" of more money "even against their better judgment." In "trying to absorb the gigantic default" should the Communists de-

clear all debts to the West null-and-void, "would set in motion a panic equal in magnitude to the stock-market crash in 1929." There is more: "Nearly every major Western bank is involved in a syndicate that is on the hook: so the entire system, not just individual banks, is threatened."

In 1977, Whitmire says, the Senate Foreign Relations Committee concluded that the entire international financial system could crumble beneath the weight of one or two major defaults, "defaults that would send banks tumbling into each other like freeway traffic hitting a patch of ice."

He notes that when Iran announced it would not repay \$10 billion it owed the U.S., an official at the World Bank described Iran's action as "the largest default in financial history." Luckily, Iran had \$8 billion in assets in American banks and the shock was absorbed. The Communists do not have money in American banks, so we can only imagine the specter of colossal default of Soviet-bloc loans involving 30 to 40 times greater debts than owed by Iran.

### SECRET DEALS

How did the West get into such a predicament? By trusting the Communists to be good capitalists. Loans to the Communist bloc are made in two ways. First, through the Export-Import Bank which loans directly the Communist governments money through our U.S. Treasury in the form of "credits." When a country, such as Poland, wants to buy several hundred tractors from Caterpillar company, for example, Caterpillar is paid by the U.S. Treasury. If Poland decides to pay for the tractors, the money goes to the Treasury. If Poland doesn't pay, the U.S. taxpayer takes the loss directly.

The second way the Communists get U.S. dollars is through regular commercial loans, the same as those extended to companies like Ford Motor or Westinghouse Electric. Two-thirds of all the loans currently outstanding by the Communist bloc nations are commercial and not a matter of official government policy." This means that they are private agreements between the Communist

private bank loans. For this reason, one really knows how much the Communists owe the West.

③

One thing for sure, author Whitmire points out, "the Soviets are beginning to master the classic nuances of manipulating banks." The current recession descending on the U.S., he goes on, "presents the Soviets with an ideal opportunity to throw full-court press at Western banks. It would be the financial equivalent of the infamous 1972 grain deals, when the Soviets, taking advantage of the open access to commodities markets, nearly cornered the grain supplies."

Like the grain market, Whitmire explains, the international credit market is largely unrestricted; its transactions--especially knowledge of who is lending how much to whom--are shrouded in jealous secrecy. As the U.S. moves toward recession and banks have money to lend but no one to lend it to, he says, the Soviet bloc will be able to soak up every loan available and thereby increase the debt. Bankers can only pray the Communists will someday repay.

Bankers, he says, maintain that all loans to the Communists are backed by "implicit guarantee" from the Soviets. Nowhere, they admit, is this guarantee written down, "so it's impossible to tell if the implicit guarantee has any explicit value." What East-West trade means, says Whitmire, is "we create the loans to 'pay' ourselves for what we send" to the Communists, and tell ourselves they will be good capitalists and repay us at some future date.

### EASY MONEY

At this time, according to the WASHINGTON MONTHLY, the Communist bloc is not threatening default. Who wants to kill the goose that keeps laying golden eggs? Also, the Communists know that talk of economic sanctions is just hot air. A few days after the Soviet invasion of Afghanistan, for instance, the European NATO ministers were talking about cutting off Soviet credit. The day after, the idea was dropped.

But, didn't the U.S. slap an embargo on grain to the Soviets? Look

U.S. will ship no grain in addition to 8 million metric tons each year agreed upon as part of the 1975 U.S.-Soviet grain agreements. The 8 million metric tons per year will continue to flow and U.S. farmers will be paid out of the U.S. Treasury for feeding Soviet cattle.

Soon the Kremlin will be competing in another economic area in the U.S.,

(4)

the sale of the Soviet-made "Lada" automobiles. With thousands of U.S. automakers being dismissed from their jobs the U.S. Commerce Department has granted permission to the Soviets to import "Lada" and to build a service plant in Savannah, Georgia. The Russian automobile, it has been pointed out, will be less expensive than most U.S. vehicles. But then, unlike Moscow, Detroit does not use slave labor on the assembly line.

CARDINAL MINDSZENTY FOUNDATION - P. O. BOX 11321  
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The Red Line has been awarded the George Washington Freedom Medal by the Freedom Foundation at Valley Forge, Pa.





# CZECHOSLOVAK NATIONAL ASSOCIATION OF CANADA

HEAD OFFICE - 740 SPADINA AVE., TORONTO, ONTARIO, CANADA. M5S 2J2

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24 October 1979

The Right Hon. Joseph Clark  
Prime Minister  
Ottawa, Ontario  
K1A 0A2

Dear Sir,

The two-day trial of six signatories of Charter 77, including the distinguished playwright, Vaclav Havel, ended yesterday in Prague, Czechoslovakia. It is a shocking example of blatant disregard for justice and basic human rights. Such disregard, unfortunately, characterizes most actions of the present Government of Czechoslovakia.

After the trial, which lasted only a few hours and from which reporters, diplomatic observers and the general public were excluded, the six accused were sentenced to a total of 19 1/2 years in prison. Their only "crime" was their demand that the Czechoslovak authorities respect basic human rights guaranteed to the Czech and Slovak citizens by the Constitution of their country, rights which are embodied in the United Nations Charter and the Helsinki Accord, both of which were signed by the Government of Czechoslovakia.

The trial and the sentences were already condemned by the European Parliament, the Italian President, Mr. Sandro Pertini, and even the French and Spanish Communist parties.

We are grateful to the Canadian Parliament for unanimously passing a resolution appealing for a fair public trial for the accused, and we hope for the Parliament's continuous support.

We urge our Government to lodge a strong protest with the Government of Czechoslovakia against this cynical trial and to demand that the Czechoslovak authorities stop their persecution and harrassment of the Chartists and their supporters.

Respectfully yours,

J. G. Corn, C.A.  
President

CZECHOSLOVAK NATIONAL ASSOCIATION OF CANADA

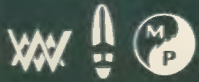
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*Aerial view of Bishop Street  
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J.J. Havlik  
President

# Havlik

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We have successfully developed a line of hydraulic milling heads from 10 to 300 hp, which are compact, light weight, rugged and of rigid construction. These heads have been in daily use for 20 years, providing cutting power at the precise locations required.

A range of rail and table drives, with rapid and infinite variable speeds or a gear change gear box, have been developed to suit the requirement of the various size machines.

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- Is adaptable to Milling, Drilling or Boring Operations.
- Direction of the Power Feed is from the operator pendant as are all other power initiated functions.
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- Weight 485 lbs = 220 kg.

6 SPEEDS		
WM 2200 - 6 SP - 8 ST		
WM 2200 - H - 6 SP		
53	195	720
104	370	1350

12 SPEEDS		
WM 220 - 12 SP - 8 ST		
WM 220 - H - 12 SP		
53	195	720
73	265	980
104	370	1350
142	506	1840

## 10-20-30-40 H.P. MILLING HEAD

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- Particularly advantageous for use in Tracer-Controlled operations or where space is limited.
- Spindle supplied with standard A.S.A. No. 50 Taper. The H-VSW Milling may be operated at various tilted positions up to 45° either side of centre.
- Weight 408 lbs = 181 kg.

Motor	Centre	Spindle	R.P.M.
24	70		
	24	70	58
24	70		
	33	61	89
24	70		
	42	52	125
24	70		
	52	42	213
24	70		
	61	33	312
24	70		
	70	24	490
70	24		
	33	61	770
70	24		
	42	52	1125
70	24		
	52	42	1910
70	24		
	52	42	1910
70	24		
	61	33	2590
70	24		
	70	24	4165

MINIMUM CENTRE DISTANCE OF SPINDLES  
Between two heads 17" = 432 mm.

Between two heads 18½" = 470 mm.



POWER PACK  
Overall Dimensions  
without Electric Motor  
40" x 40" x 53"  
1016 x 1016 x 1346 mm



POWER PACK  
Overall Dimensions  
without Electric Motor  
40" x 40" x 53"  
1016 x 1016 x 1346 mm

## 30-40-50 H.P. MILLING HEAD

- Is adaptable to Milling, Drilling or Boring Operations.
- Direction of the Power Feed is from the operator pendant as are all other power initiated functions.
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- Easy-to-read dial indicates spindle travel and feed in thousandths of

an inch, but can be supplied in metric, if required.

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- Dial Speed Selection.
- Weight 800 lbs = 362 kg.

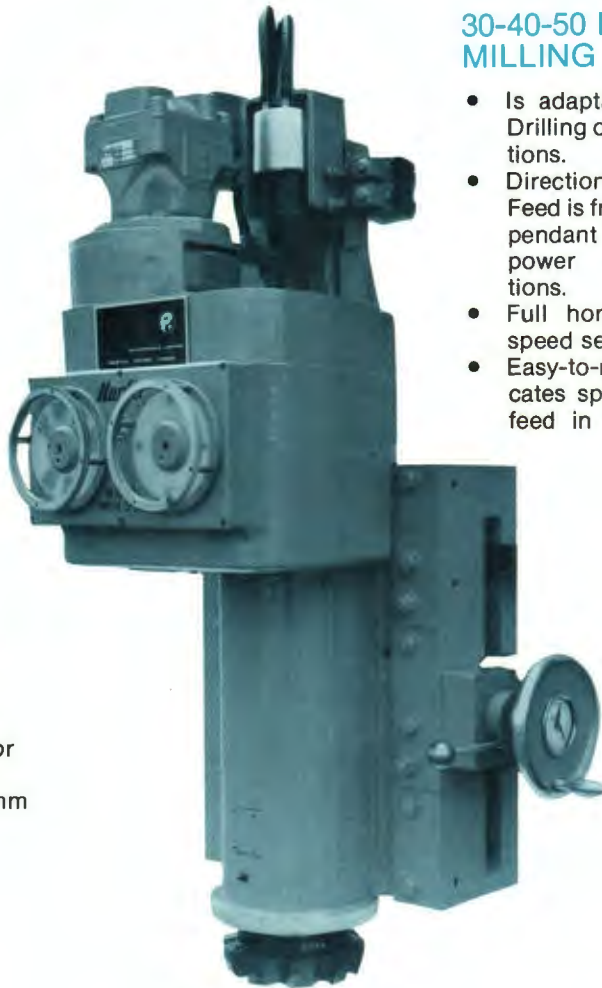
6 SPEED		
WM - 2100 - 6 SP - 10ST		
45	155	529
83	290	987

12 SPEED		
WM - 2100 - 12 SP - 10ST		
45	155	529
58	197	673
83	290	987
106	368	1256

MINIMUM CENTRE DISTANCE OF SPINDLES Between Two Heads 42" = 1065 mm



**POWER PACK**  
Overall Dimensions  
without Electric Motor  
40" x 40" x 53" High  
1016 x 1016 x 1346 mm



## 75 H.P. MILLING HEAD

- Is readily adaptable to Milling, Drilling or Boring Operations.
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- Speeds for Carbide or H.S.S. Milling Cutters.
- Full horsepower at all speed selectors.
- Easy-to-read dial indicates spindle travel and feed in thousandths of an inch.
- Adaptable to light and heavy machines.
- Easy Speed Selection.
- Weight 3500 lbs = 1630 kg.

6 SPEEDS		
WM - 2020 - 6 SP - 16ST		
WM - 2020 - H - 6 SP		
39	114	326
67	190	557

12 SPEEDS		
WM - 2020 - 12 SP - 16ST		
WM - 2020 - H - 12 SP		
39	114	326
54	157	450
67	190	557
92	262	767

MINIMUM CENTRE DISTANCE OF SPINDLES Between Two Heads 18½" = 470 mm



**POWER PACK**  
Overall Dimensions  
without Electric Motor  
40" x 92" x 50" High  
1016 x 2337 x 1270 mm



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## SWIVEL HEAD ADAPTER

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- Spiral bevel gears are always running in oil
- Completely enclosed

Input (drive spindle) A.S.A. No. 50 taper with removable sliding end.

Output Shaft: A.S.A. No. 50 taper with keys.

Gearing Ratio: 1:1 running in oil bath.

Shafting: Material - Chrome nickel alloy ground finish.

Gears: Material - Chrome nickel alloy, spiral bevel gear.

Housing: Material - Magnesium alloy.

Bearings: Standard deep groove ball bearings. Adjustable to facilitate precision clearance.

Weight: 140 lbs (63.5 kg)

Dimensions shown below are for 30, 40 and 50 h.p. only. Larger sizes on request.



## UNIVERSAL SWIVEL ATTACHMENT



## HORIZONTAL CROSS FEED FOR PLANER MILL

10 speed Gear Box

- To facilitate planer rail cross milling head feed from 1" (25.4mm) to 37" (940mm) per minute. Approach or return.

RANGE OF FEED Inch Per Min.	
1	7.4
1.5	11
2.3	17
3.5	25
5	37

RANGE OF FEED mm/Min.	
25, 4	187, 9
38, 1	279, 4
58, 4	431, 8
88, 9	635
127	940

- Rapid traverse approximately 70" (1780mm) per minute. Approach or return.
- Electric motor to requirement for size of machine.
- Voltage and cycles of electric motor on request.
- Rapid traverse is operated from remote control.
- Hand dial feed selections.
- Weight only 350 lbs. (158 kg)

D.C. VARIABLE AVAILABLE ON REQUEST



## CROSS SECTION OF OUR SPECIALLY DESIGNED AND BUILT MACHINERY

Over a twenty-two year period we have designed and developed many metal cutting machines with programs or memories, to handle large intricate parts involving high metal removal rates, while holding close dimensional tolerances. We supply special purpose and planer conversions to a large number of aircraft, automobile, locomotive and electrical generating equipment manufacturers. These customers will testify that our products have been not only satisfactory, but maintenance free.

A cross section of some of the machines that have been converted with our equipment can be seen on the following ten pages.



*This planer mill is typical of the conversions done by our company. Planers are completely overhauled and equipped with rail and table drives and, in this case, two vertical 30hp and two horizontal 20hp hydraulic milling heads have been adapted.*



*Pictured above is the huge 550,000 lb. URLO planer unit installed by Havlik Enterprises at the turbine plant of Electric Manufacturing Co. in St. Cloud, Minnesota. This machine allows the user to keep castings on the machine for other operations such as milling, drilling, tapping, tracer milling and spot facing.*

*The work capacity of the URLO unit is as follows: 12 ft. below the rail; 16 ft. between the columns and a 36 ft. table. It is equipped with two 100hp milling heads and one 40hp drilling, tapping and tracer head. The left saddle is ready to accept the third 100hp head.*

*The tracing unit will follow a 6 ft. x 6 ft. area performing all drilling, tapping and tracing functions by following a template.*

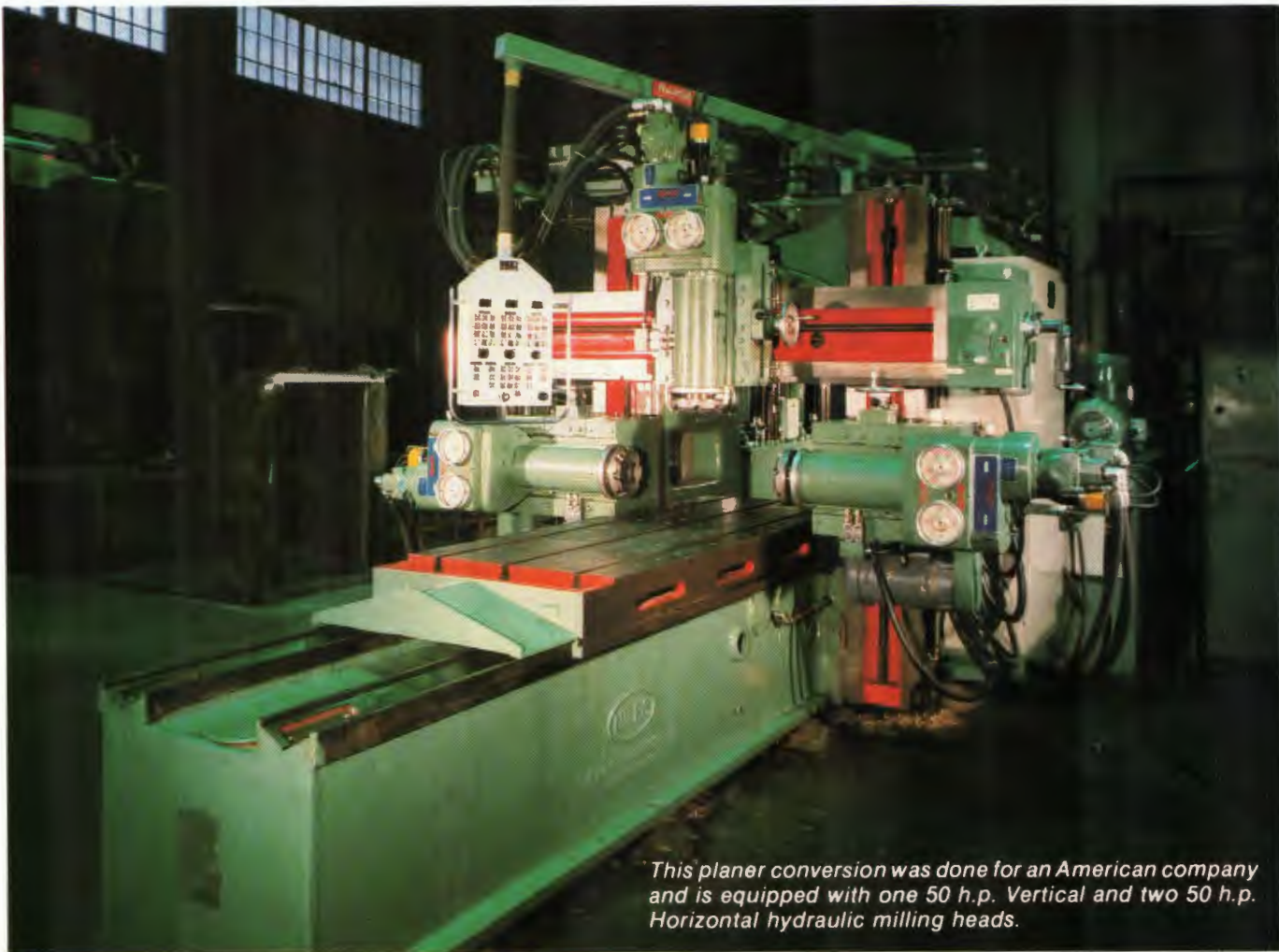
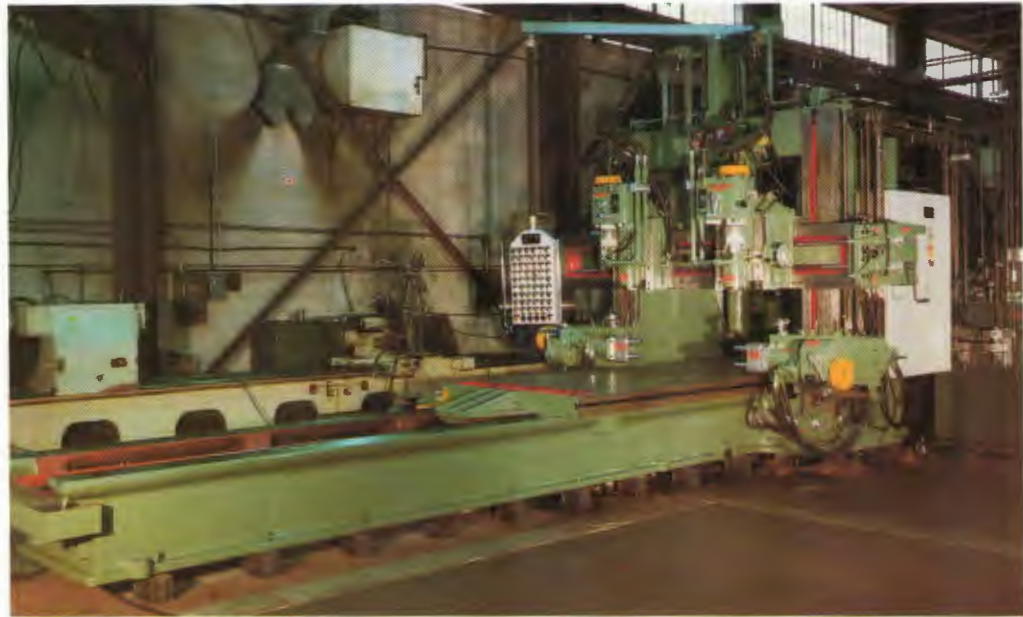
*When the machine is finished in a given 6 ft. square area, the table is repositioned and monitored by the digital readout which allows the user to pick up a new zero point for the next operation. The saddle on the left side of the rail which heads the complete tracing mechanism, is also monitored by readout giving X-Y co-ordinates double checking template accuracy and assuring a secondary back up measuring system.*



*This planer mill is typical of the conversions done by our company.*

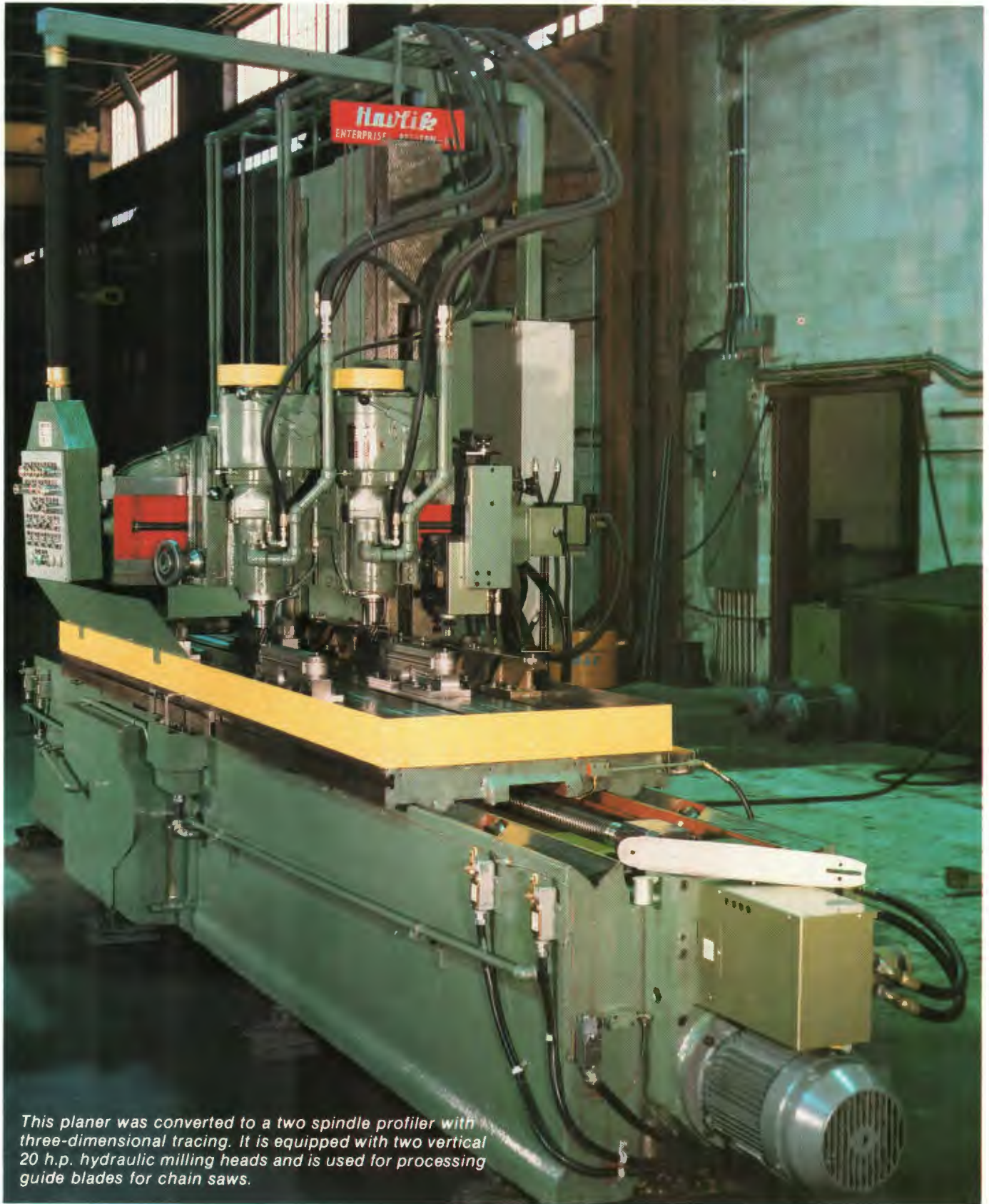
*Planers are completely overhauled and equipped with rail and table drives and, in this case, two Vertical 50h.p. and one Horizontal 40h.p. hydraulic milling heads have been adapted.*

*This planer mill conversion was done for a customer involved in the manufacture of transit vehicles and was equipped with two 40 h.p. Vertical and two 30 h.p. Horizontal hydraulic milling heads. The Horizontals also had special boring heads attached for their special application.*



*This planer conversion was done for an American company and is equipped with one 50 h.p. Vertical and two 50 h.p. Horizontal hydraulic milling heads.*





*This planer was converted to a two spindle profiler with three-dimensional tracing. It is equipped with two vertical 20 h.p. hydraulic milling heads and is used for processing guide blades for chain saws.*



*A special purpose machine built by our company for the drilling, facing and tapping of housings for air brake manufacture.*



*This special purpose milling machine was designed and built for an American customer with programmable memory.*



**WILLIAMS  
MACHINES  
LIMITED**



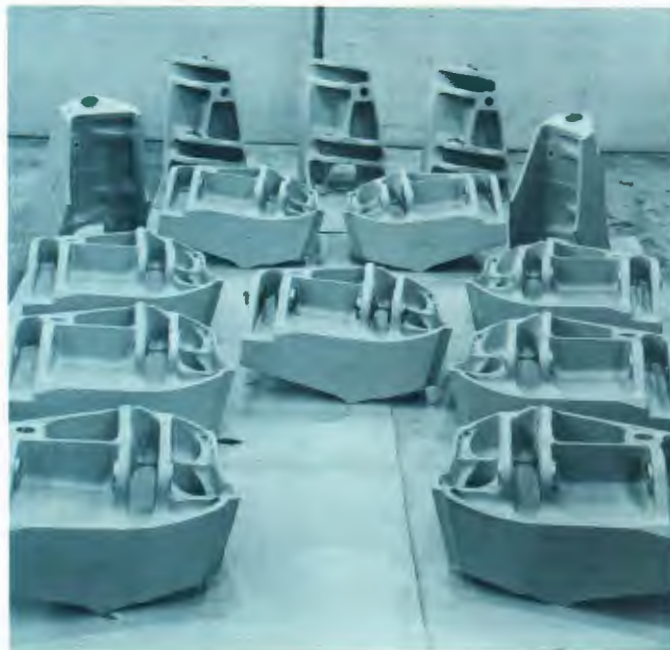
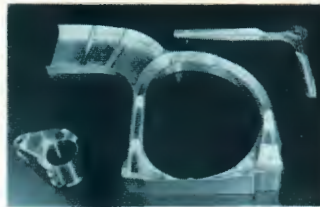
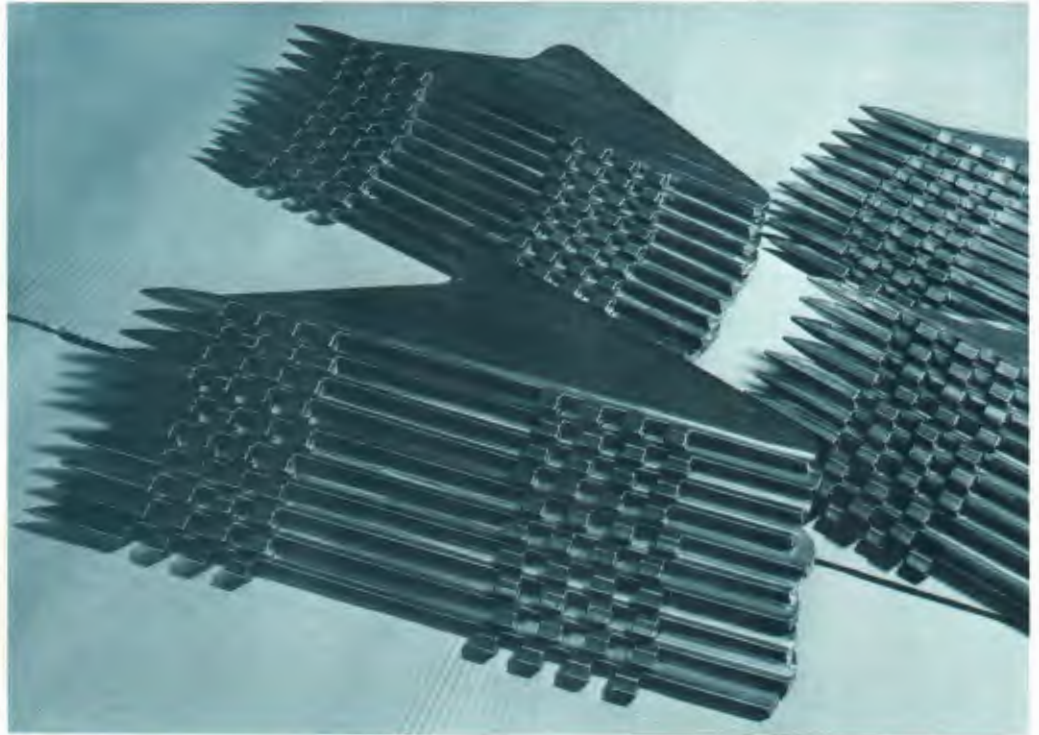
*View of Machine Shop*



*View of Welding Shop*

*A section of our design & engineering department, whose responsibility is to develop designs to meet customer's specifications as well as designs of supporting tooling for any particular job, to give maximum economy in the manufacturing cycle.*





*A random selection of typical steel, titanium and aluminum components made at our facilities.*



# **WILLIAMS MACHINES LIMITED**

## **QUALITY ASSURANCE**

We are proud of the quality record established with our customers.

Our companies maintain **QUALITY CONTROL PROGRAMS.**

Our inspection facilities allow us a comprehensive control through modern inspection areas, non-destructive testing processes, and chemical and metallurgical laboratories.

Each facility is equipped with up-to-date measuring instruments, the accuracy of which is traceable to the National Bureau of Standards.



*#6 Zip Jig Boring Machine with optics and work area 36" x 36".*



*4 Spindle Havlik Profiler work area 40" x 72" per spindle.*



*VR5N - N/C Drill, Bore & Tapping Machine - work area 36" x 48".*



*Three Spindle Havlik Profiler work area 8" x 10" for each spindle.*



# TRUE FORGE LIMITED

Send your inquiries to:

210 Bishop Street,  
P.O. Box 3430,  
Cambridge, Ontario  
N3H 4V2

Telephone: (519) 653-8820  
Cambridge  
(416) 822-7060  
Toronto

Telex: 069-59455

## SPUR GEARS

Max. dia. 240", Max. face width 30". Max. dia. 126", Max. face width 44". Swing of vertical boring mill max. 190". Max. pitch .750 3/4 DP.

## HELICAL GEARS (SINGLE),

Max. dia. 156", Face 44", Max. pitch 3/4 DP.

## DOUBLE HELICAL GEARS (HERRINGBONE),

Max. Dia. 72", Face 22", Max. pitch 1-1/2 DP.

## BEVEL GEARS STRAIGHT,

Max. dia. 36", Face 8", Max. pitch 1-1/4 DP.

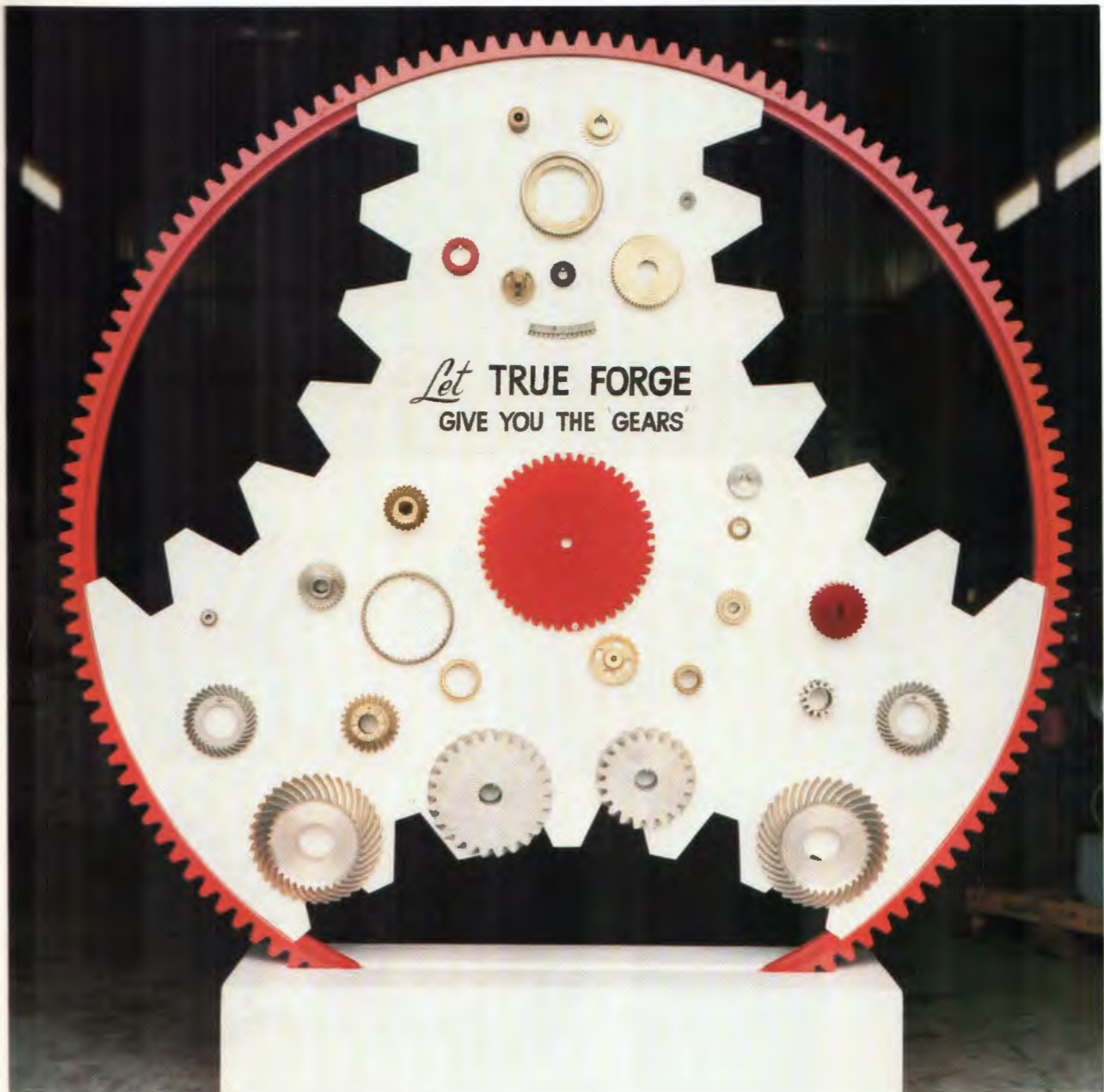
## BEVEL GEARS SPIRAL,

Max. dia. 26", Face 6", Max. pitch 2-1/2 DP.

## WORM WHEELS, Max. dia.

126", Max. pitch 1 DP.

**GEAR RACKS UP TO 50 FT. LONG.**

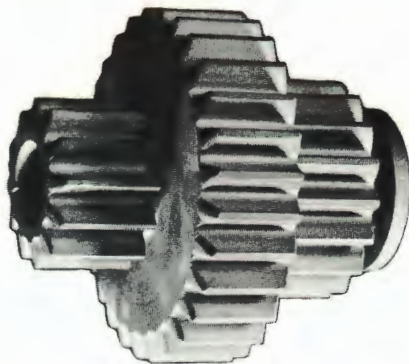
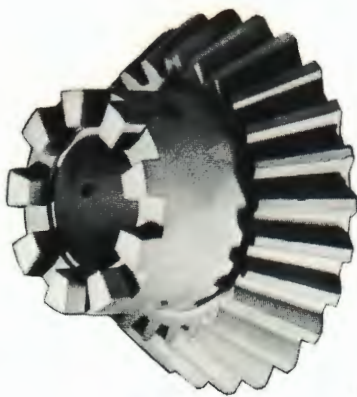




# TRUE FORGE LIMITED



*View of True Forge shop*

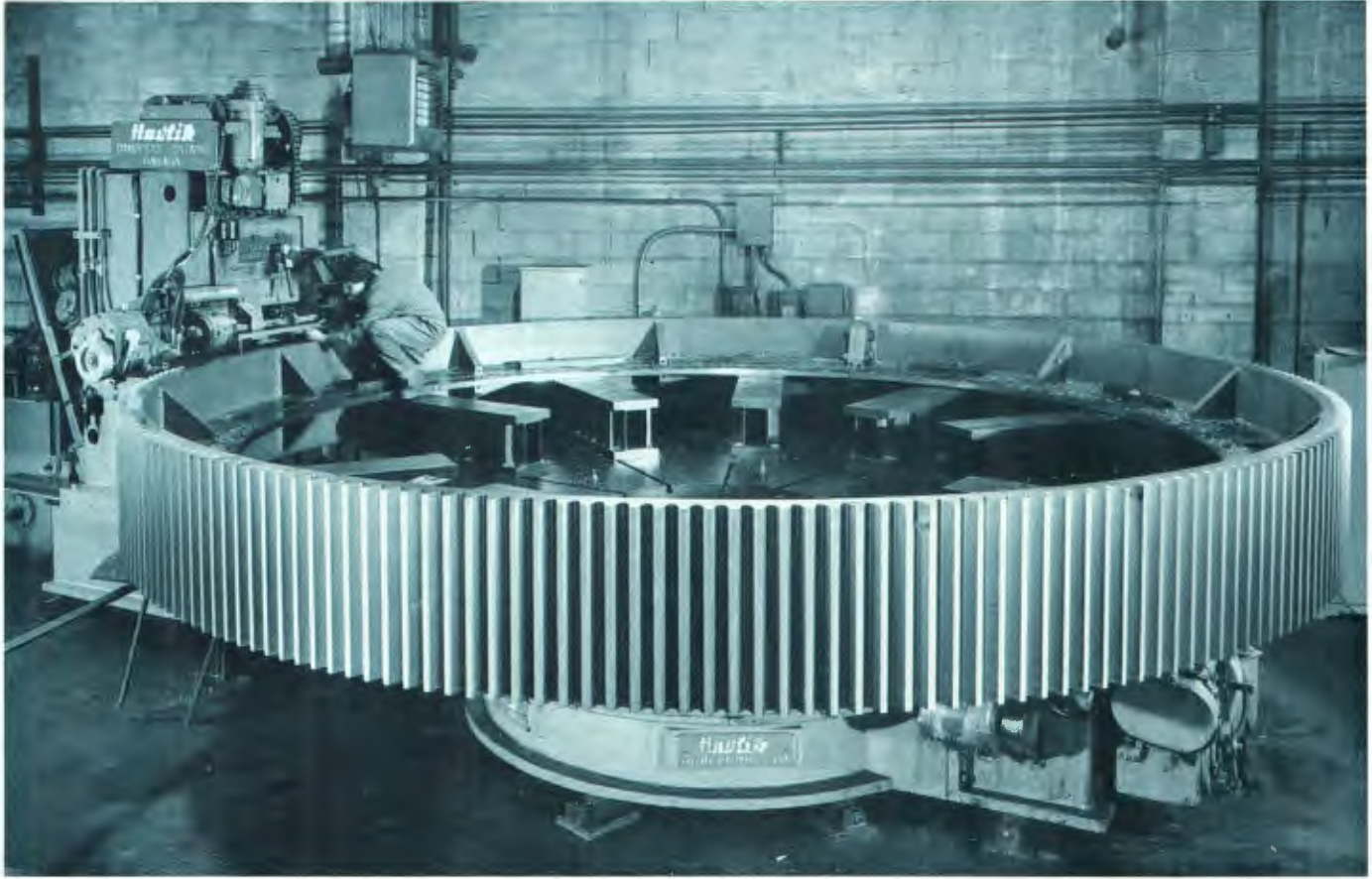


FULL INSPECTION  
PLUS  
QUALITY  
WORKMANSHIP

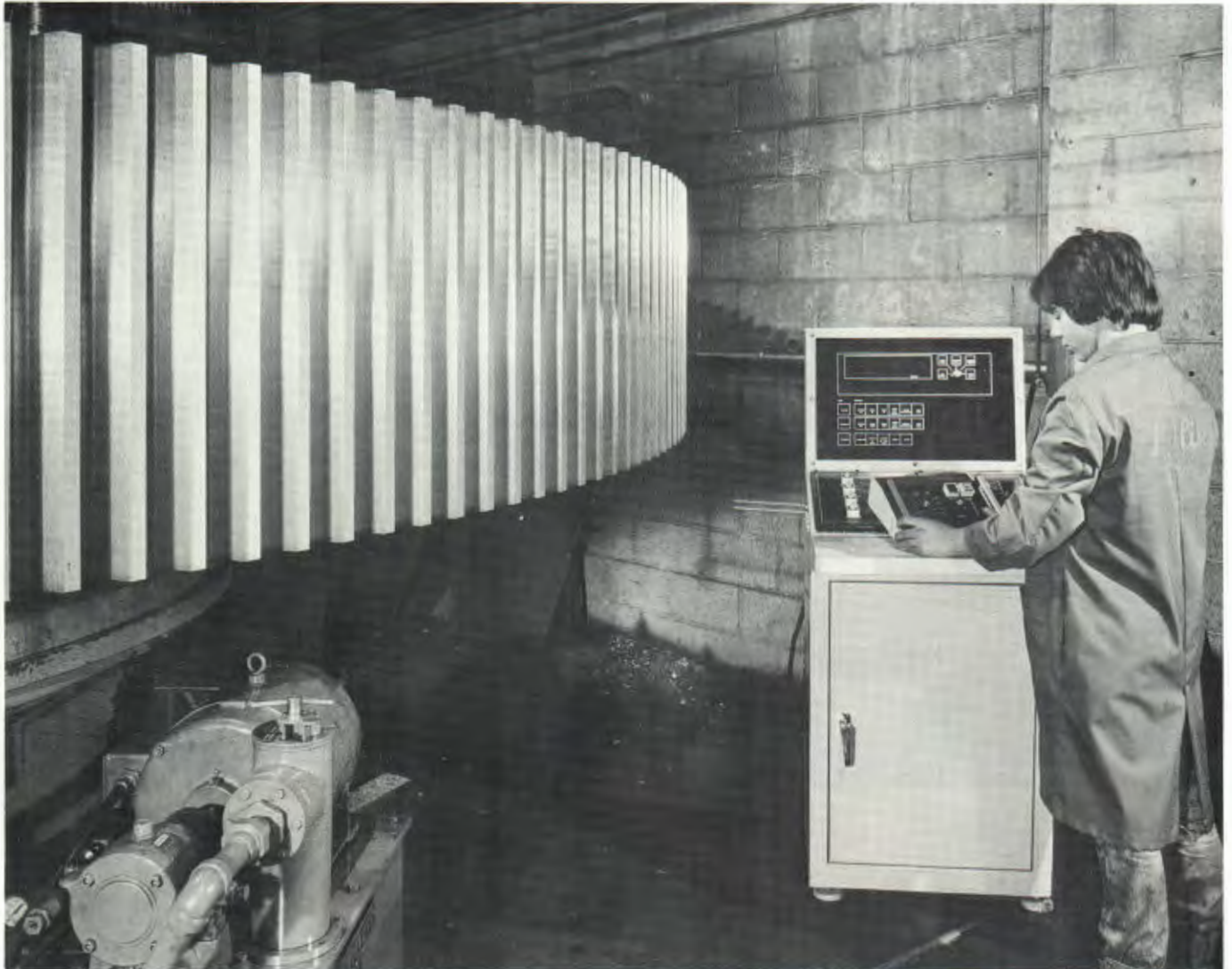




# TRUE FORGE LIMITED



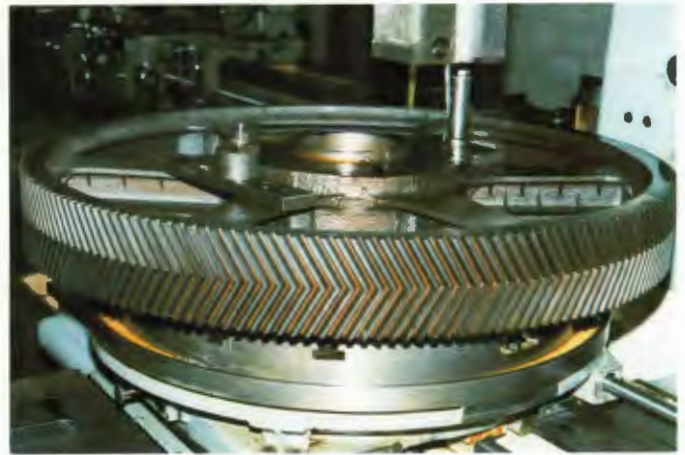
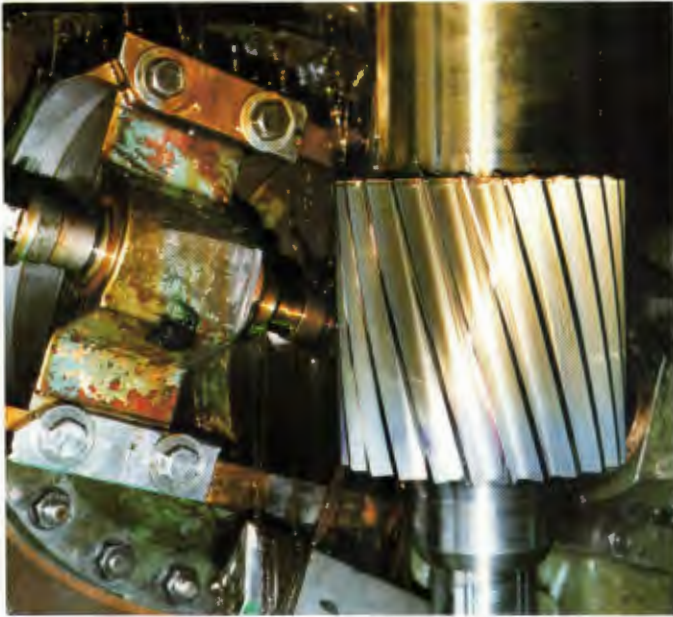
*This picture portrays a gear manufactured by True Forge Limited and was approximately 220" in diameter with a 24" face.*



*This picture portrays the computer which controls the operation of this gear cutting machine and was supplied by our associate company Solar Computers (Cambridge) Limited.*



# TRUE FORGE LIMITED

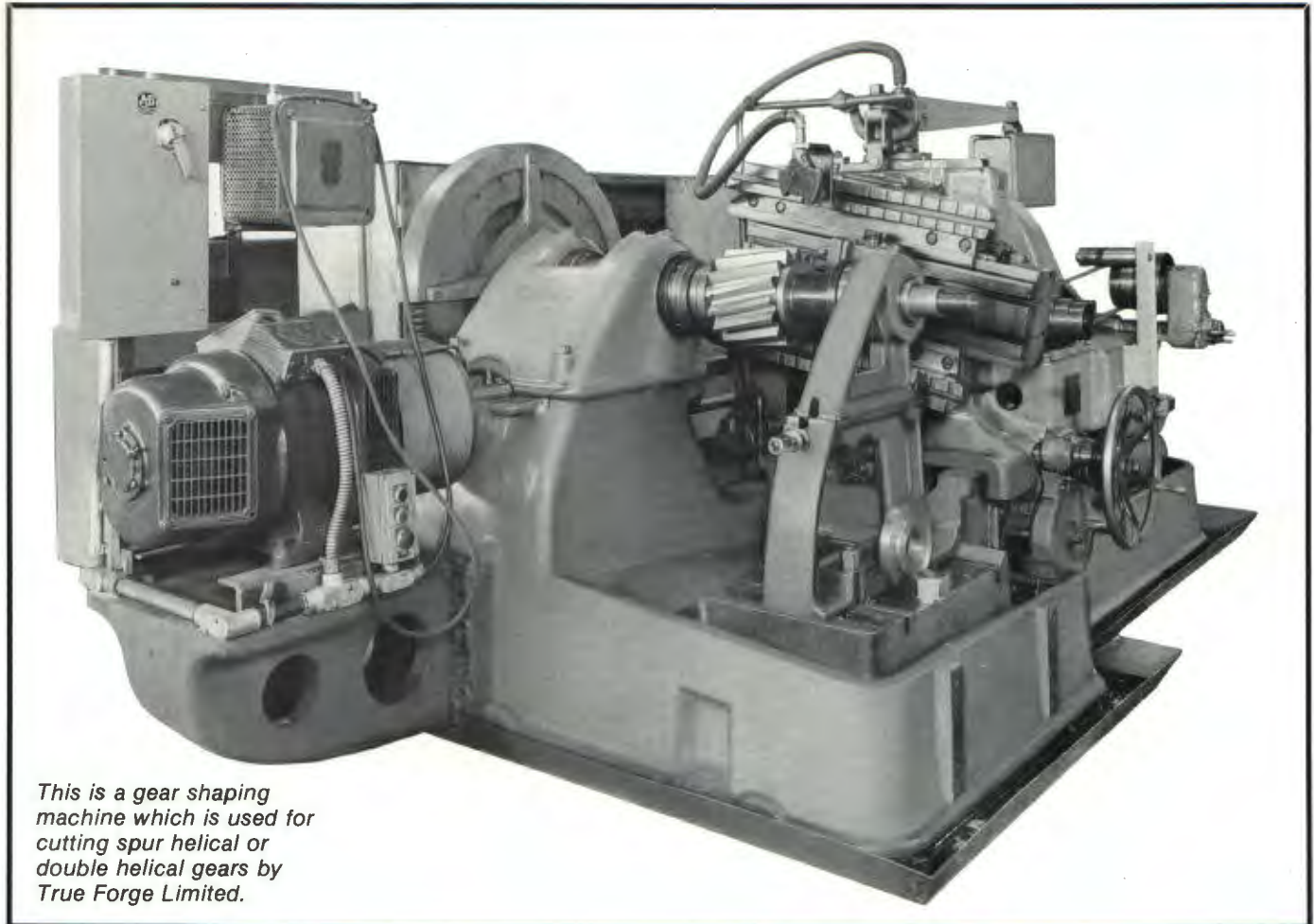


*Cross section of  
manufactured gears*

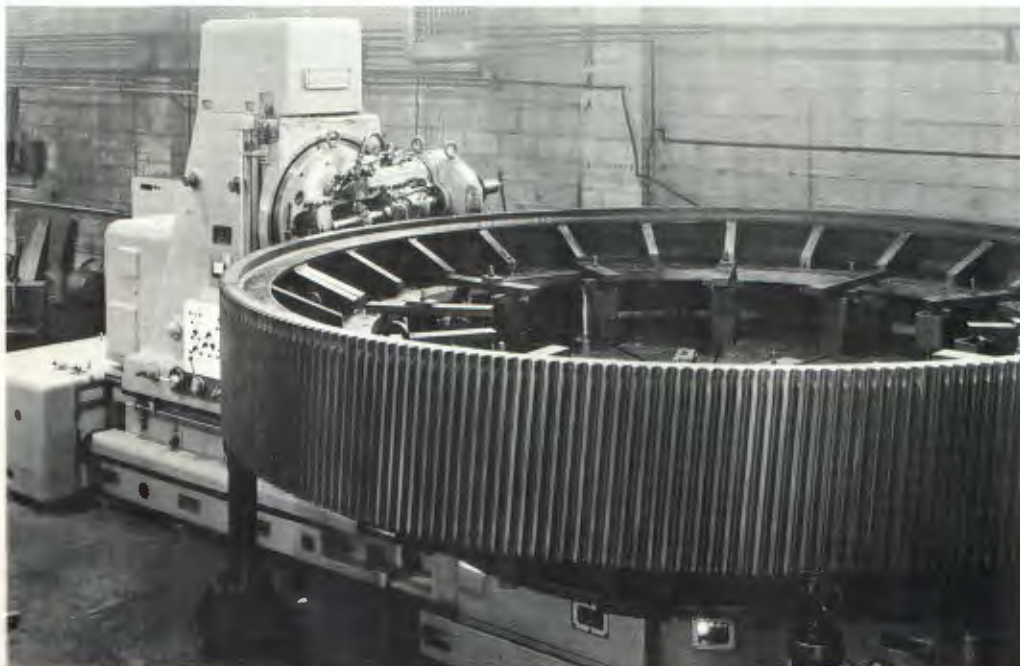




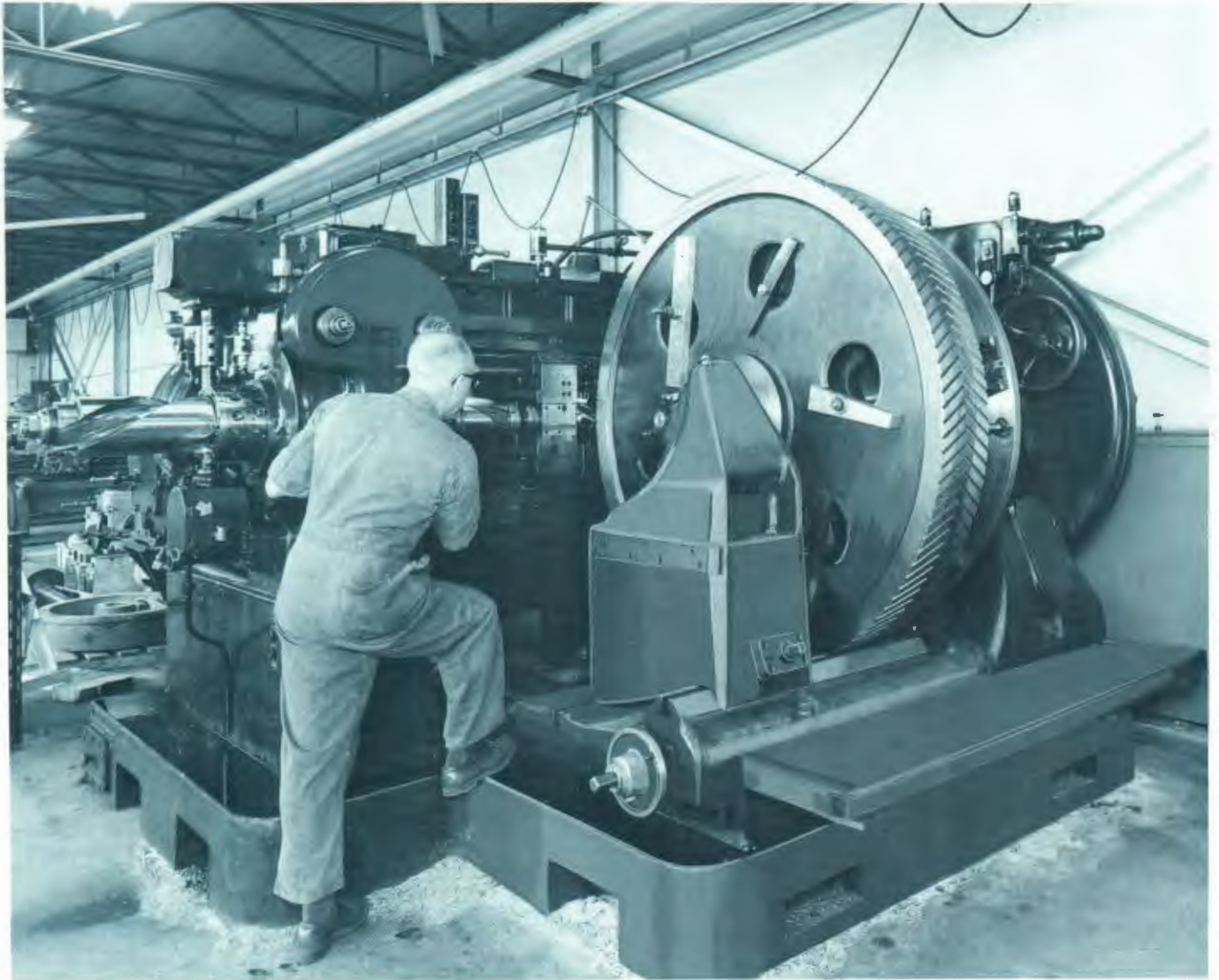
# TRUE FORGE LIMITED



*This is a gear shaping machine which is used for cutting spur helical or double helical gears by True Forge Limited.*



*200" Gear Hobber produces helical and spur gears up to 28" face*



## HIGH PRECISION GEAR CUTTING

DOUBLE HELICAL GEARS — HERRINGBONE  
Max. dia. 80" — Max. face 32" — Max. pitch 1 DP.

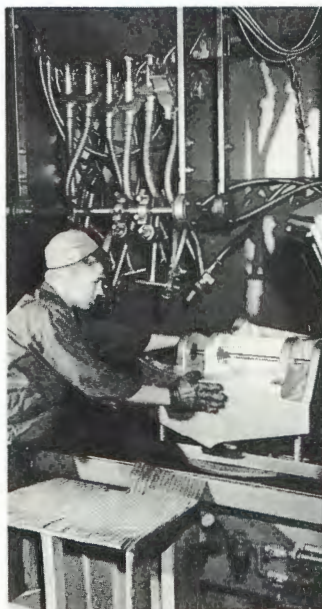


# MATERIAL PROCESSING DIVISION



## HEAT TREATING

Solution Heat Treating of Aluminum Alloys. 42" Wide x 96" Long x 44" Deep. Max. Temp. 1000 F. Cold & Hot Water Quenching.



Anodizing is an electrochemical process whereby the oxide film on aluminum is thickened by passing electric current through certain acid electrolytes with the aluminum as the anode. Hard-Coat Sulphuric acid films, which are extremely wear-resistant, range in thickness from 1 to 5 mils. Gears, pinions and brake cylinders are typical of the type of part that is given a hard-coat anodic



film. The above photography is of a mold, 54 inches in diameter.

Shown here is the 3 ft. x 6 ft. x 3 ft. high chamber of the most up-to-date Shot Peening Machine.



**MATERIAL  
PROCESSING  
DIVISION**



*Samples of painting and Bright Anodizing*



**Chromic Acid Anodizing Line**  
38" Wide x 40" Deep x 264" long, Di-ionized Water Seal. Di-chromate Seal.

**Sulphuric Acid Anodizing**  
3" Wide x 120" Long and 42" Deep.  
**Hard Anodizing**  
3" Wide x 120" Long and 42" Deep.

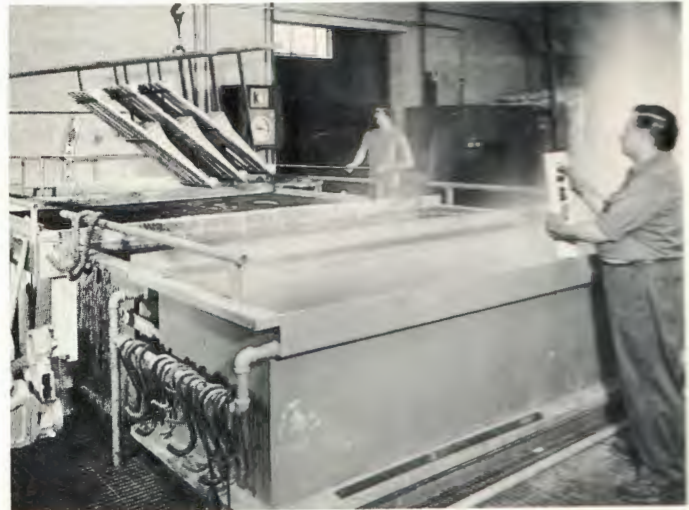


## **MATERIAL PROCESSING DIVISION**



*Fully equipped laboratory ensures uniform quality and reliability of processes. We hold approvals from major aircraft companies working to military specifications.*

*One of the 1800 torches that were used in the Trans Canada Relay to the Montreal Olympics in 1976.*



*Solution Heat Treating of Aluminum Alloys complete with hot and cold water quench tanks. Working volume of 42" wide x 96" long x 44" deep. Also our facilities include a gas fired aging furnace with a working volume of 7' wide x 20' long x 2 1/2' deep. Both furnaces are aircraft approved.*

*Spray Painting Facilities Include: A spray booth with water wash back drop approximately 30' long x 7' high x 8' wide — a second booth approximately 16' long x 16' wide x 7' high. Pictured at left: Main Landing Gear Fitting being sprayed with final impact resistant top coat.*



# Havlik

ENTERPRISES LIMITED



HAVLIK ENTERPRISES LIMITED  
MATERIAL PROCESSING DIVISION  
WILLIAMS MACHINES LIMITED  
695 Bishop St., P.O. Box 3430,  
Cambridge, Ontario, Canada N3H 4V2  
Telephone: Cambridge (519) 653-5774  
Toronto (416) 364-6208  
Telex: 069-59364 — WILLMACH

TRUE FORGE LIMITED  
210 Bishop St., P.O. Box 3430,  
Cambridge, Ontario, Canada N3H 4V2  
Telephone: Cambridge (519) 653-8820  
Toronto (416) 822-7060  
Telex: 069-59455

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March 24, 1981

Dear Mr. Wyman:

Thank you for remembering me in such a thoughtful way. I wanted you to know how much I appreciate your kindness and that I look forward to enjoying the Library of Contemporary Quotations by CBS.

Nancy joins me in sending you our best wishes.

Sincerely,

RONALD REAGAN A

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Mr. Thomas H. Wyman  
President  
X CBS, Inc.  
51 West 52nd Street  
New York, New York 10019

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