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**Collection:** Executive Secretariat, NSC: NSC Meeting Files:  
Records, 1981-1988

**Folder Title:** NSC 00130 03/26/1986  
[Machine Tools, Export Controls, Import Controls,  
International Trade]  
(2 of 5)

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# WITHDRAWAL SHEET

## Ronald Reagan Library

**Collection Name** EXECUTIVE SECRETARIAT, NSC: MEETING FILE

**Withdrawer**

CAS 9/22/2017

**File Folder** NSC 000130 <sup>3/16</sup> 2/15/1986 (2)

**FOIA**

F03-003/2

**Box Number** 7

SKINNER

23

ID Doc Type	Document Description	No of Pages	Doc Date	Restrictions
212553 REPORT	SUPPLEMENTARY REPORT ON THE EFFECTS OF IMPORTS OF MACHINE TOOLS ON THE NATIONAL SECURITY (P. 20 - 44) <i>Continued from folder</i>	25	ND	B1
212554 MEMO	MCFARLANE TO SEC BALDRIDGE RE SECTION 232 CASE CONCERNING MACHINE TOOLS (TAB A)	1	3/3/1984	B1
212555 MEMO	MCFARLANE TO SEC BALDRIDGE RE SECTION 232 REPORT ON MACHINE TOOLS (TAB A-2)	1	7/14/1984	B1
212556 PAPER	RE METHODOLOGY USED IN THE NSC STOCKPILE REVIEW TO ESTIMATE MACHINE TOOL REQUIREMENTS	5	ND	B1
212557 PAPER	RE DESCRIPTION OF THE METHOD USED TO DISAGGREGATE MACHINE TOOL REQUIREMENTS (TAB D)	3	ND	B1
212558 PAPER	RE CAPACITY ANALYSIS (TAB E)	5	ND	B1

The above documents were not referred for declassification review at time of processing

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ID Doc Type	Document Description	No of Pages	Doc Date	Restrictions
212559 CHART	RE COMPOSITE INDUSTRY PROFILE FOR SELECTED MACHINE TOOLS	1	ND	B1
212561 FORM	SAME AS 212560	1	3/20/1986	B6
212560 FORM	RE REQUEST FOR APPOINTMENTS	1	3/20/1986	B6

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212553 REPORT

25

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B1

SUPPLEMENTARY REPORT ON THE EFFECTS OF  
IMPORTS OF MACHINE TOOLS ON THE  
NATIONAL SECURITY (P. 20 - 44)

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212554 MEMO

1 3/3/1984 B1

MCFARLANE TO SEC BALDRIDGE RE SECTION  
232 CASE CONCERNING MACHINE TOOLS (TAB  
A)

Freedom of Information Act - [5 U.S.C. 552(b)]

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212555 MEMO

1 7/14/1984 B1

MCFARLANE TO SEC BALDRIDGE RE SECTION  
232 REPORT ON MACHINE TOOLS (TAB A-2)

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## TAB B

Machine Tool Price Indices used to transform  
1982 dollars into 1972 dollars

Table B-1 presents the price indices used throughout this supplementary report to transform 1982 dollar requirements and other 1982 dollar figures into 1972 dollars compatible with the NSC Stockpile Study. Numbers in the '1972' column represent the price indices for the various categories in 1972 relative to the 1967 base price for the all metal cutting, station type, all metal forming, and forging categories, and relative to the December 1971 base price for all other categories. Entries in the '1982' column represent the price indices in 1982 relative to the appropriate base period cited above. Entries in the 'INDEX' column represent the ratio of the entry in the 1982 column divided by the entry in the 1972 column: the appropriate index by which to divide to transform 1982 dollars into 1972 dollars.

Table B-1  
MACHINE TOOL PRICE INDICES(U)

	<u>1972</u>	<u>1982</u>	<u>INDEX</u>
<u>Metal Cutting</u>			
All Metal Cutting*	120.2	368.5	3.066
Boring Machines**	102.8	283.7	2.760
Drilling Machines**	101.9	290.8	2.854
Gear Cutting Machines**	104.5	471.9	4.516
Grinding Machines**	102.3	318.0	3.109
NC Lathes**	101.7	229.5	2.257
All Lathes**	102.0	293.6	2.878
Milling Machines**	101.5	323.4	3.186
Machining Centers**	101.0	202.3	2.003
Station Type Machines* N/A	Used All Metal Cutting		3.066
Other Metal Cutting Machines**	102.2	280.6	2.746
<u>Metal Forming</u>			
All Metal Forming Machines:*	125.3	404.7	3.230
Punching Bending and Forming:**	102.1	296.1	2.900
Pressing Machines:**	101.2	345.4	3.413
Forging Machines:* N/A	Used All Metal Forming		3.230
Other Metal Forming Machines:**	102.3	326.2	3.189

\* 1967=100

\*\*Dec. 1971=100

Source: Bureau of Labor Statistics  
Producer Prices and Price Indexes

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February 21, 1985

MEMORANDUM FOR: Machine Tool Section 232 Working Group

From: David K. Henry, Regulatory and Legislative Analysis Division, Office of Business Analysis *David H.*

Subject: Machine Tool Requirements Methodology from the NSC Stockpile Review

The attachment is a summary of the methodology in the NSC chaired stockpile review to estimate the machine tool requirements. This summary is based on four reports issued in the stockpile review:

A. "National Defense Stockpile Review: Macroeconomic Scenario", March 7, 1984,

B. "Input/Output Report", June 27, 1984,

C. "Working Paper: Investment Sufficient to Meet the Industrial Output Requirements of the U.S. During an Emergency Period", 1984, and

D. "Final Report of the Working Group on International Supply/Demand Balances and National Defense Stockpile Goals", December 19, 1984.

This summary is a guide to the steps taken to estimate machine tool requirements once the overall economy estimate -GNP- was completed. The attachment includes revisions, where appropriate, to the draft summary issued on February 6, 1984 to the subworking group on requirements methodology.

Attachment

cc. R. Grant  
W. Farb

Cover memo declassified when detached  
from classified attachment.

UNCLASSIFIED UPON REMOVAL  
OF CLASSIFIED ENCLOSURES

CLASSIFIED BY: MULTIPLE SOURCES of Stockpile Review

DECLASSIFY ON: OADR

~~SECRET~~

*at 9/22/17*



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212556 PAPER

5

ND

B1

RE METHODOLOGY USED IN THE NSC  
STOCKPILE REVIEW TO ESTIMATE MACHINE  
TOOL REQUIREMENTS

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	<i>Document Description</i>	<i>pages</i>		<i>tions</i>

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212557 PAPER

3

ND

B1

RE DESCRIPTION OF THE METHOD USED TO  
DISAGGREGATE MACHINE TOOL  
REQUIREMENTS (TAB D)

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212558	PAPER  RE CAPACITY ANALYSIS (TAB E)	5	ND	B1

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RESEARCH AND  
ENGINEERING

OFFICE OF THE UNDER SECRETARY OF DEFENSE  
OFFICE OF INDUSTRIAL BASE ASSESSMENT  
TWO SKYLINE PLACE, SUITE 1406  
5203 LEESBURG PIKE  
FALLS CHURCH, VIRGINIA 22041-3466

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19 MAR 1985

MEMORANDUM FOR STEVE GOLDMAN, DIRECTOR, RESOURCES ASSESSMENT DIVISION

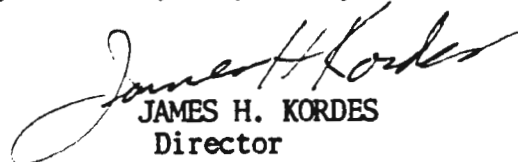
SUBJECT: Condition of Machine Tools in General Reserve

The Department of Commerce (DoC) asked the Department of Defense (DoD) to disaggregate and evaluate machine tools held in the General Reserve. We do not have disaggregated data available by the 18 classes specified in the Machine Tool 232 petition or a specific breakout by numerical controlled machines. There are a total of 13,644 metal working machine tools in the General Reserve as of 31 January, 1985. Approximately 5,000 of these will be disposed of during the next year. A breakout by 30 Federal Supply Classification classes is available and has been enclosed. This breakout shows the number of machine tools in each class.

Several years ago, an estimate was made that 80% of the items in the General Reserve required some repair prior to their being used. The actual condition (degree of repair) is not known. DIPEC also estimated that it would take 3-5 years to repair all of the equipment in the General Reserve. This estimate was based on a General Reserve that was 33% larger than the current structure. Defense Logistics Agency (DLA) is refining the requirements criteria for stocking machine tools in the General Reserve. After these criteria are finalized and the General Reserve is pared down, the DLA will address the problem of getting the machine tools into ready for issue condition. Because of the need for repair, very few of the machine tools could be placed into production in time to aid the mobilization effort.

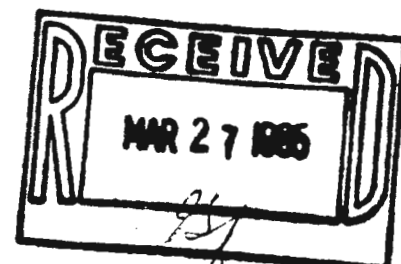
Until the General Reserve is in a ready for issue status, we would recommend that it not be included as an asset to help offset machine tool mobilization requirements in a 232 evaluation.

Please contact John King, 756-2310, if you require further information.

  
JAMES H. KORDES  
Director

Enclosure

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31-34

types of equipment are excluded from this class and are to be classified in the same classes as their next higher assemblies. The FSC indexes and structure will govern the classification of those items permitted classification in a single class only.  
*Includes* Shafts and Shafting; Collars; flexible Shafting.

### GROUP 31

#### Bearings

NOTE: All bearings, whether specially designed, specially lubricated, or specially selected, are classified in the appropriate classes of this group, unless specifically excluded, such as jewel bearings (FSC class 6695).

- 3110 Bearings, Antifriction, Unmounted  
*Includes* Ball Bearings; Roller Bearings; Balls; Races.  
*Excludes* Plain Bearings; Jewel Bearings.
- 3120 Bearings, Plain, Unmounted  
*Includes* Sleeve Bearings; Split Bearings; Washer Type Bearings.  
*Excludes* Antifriction Bearings.
- 3130 Bearings, Mounted  
*Includes* Pillow Block Units; Cartridge Units; Flange Units; Takeup Units; Hanger Box Units; Flat Box Units; Step Box Units.

### GROUP 32

#### Woodworking Machinery and Equipment

- 3210 Sawmill and Planing Mill Machinery
- 3220 Woodworking Machines  
*Includes* Mortisers; Tenoners; Veneer Lathes.  
*Excludes* Hand Held Power Driven Tools; Hand Held Tools Operated by Flexible Shaft.
- 3230 Tools and Attachments for Woodworking Machinery  
*Includes* Circular and Band Saw Blades; Cutter Heads; Jointer and Notcher Heads; Cutters.  
*Excludes* Hand Turning Tools.

### GROUP 34

#### Metalworking Machinery

- 3405 Saws and Filing Machines **133**  
*Includes* Cutoff Machines; Saw Blade Dressing Machines; Retooling Machines.

- 3408 Machining Centers and Way-Type Machines  
NOTE: The following definitions apply to "machining centers" and "way-type machines". **188**

a. "Machining Center", refers to a multipurpose numerically controlled machine tool for the complete and automatic machining of parts requiring multiple operations such as milling, drilling, tapping, boring, and reaming, having an integral tool storage device and an integral means for positioning various faces of the work piece. It must have facilities for automatic interchanging of varied cutting tools between successive operations. Excluded from this class are multipurpose numerically controlled machine tools, such as Boring-Drilling-Milling Machines, which require the use of an attachment or accessory for tool storage and/or to position the various faces of a work piece. These types of equipment are classified in other appropriate classes within group 34.

b. "Way-Type Machine", refers to a special machine tool of station type design consisting of individually mounted self-contained machining units and facilities for indexing the work piece to each station in a predetermined sequence. The machining unit(s) may be disassembled and rearranged to accommodate different work piece configurations. Machine is capable of performing single or multiple operations on the work piece simultaneously or in sequence to each station.

- 3410 Electrical and Ultrasonic Erosion Machines  
*Includes* Electrical Discharge Machines; Electrolytic Grinding Machines. **56**
- 3411 Boring Machines **971**
- 3412 Broaching Machines **162**
- 3413 Drilling and Tapping Machines  
*Includes* Multiple Spindle Drilling-Tapping Machines. **1024**  
*Excludes* Way-Type Machines.
- 3414 Gear Cutting and Finishing Machines **432**
- 3415 Grinding Machines **2,192**  
*Excludes* Electrolytic Grinding Machines.

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- 3416 Lathes **3,280**  
*Includes* Screw Machines.  
*Excludes* Speed Lathes; Metal Spinning Lathes; Cartridge Case and Shell Lathes.
- 3417 Milling Machines **1718**
- 3418 Planers and Shapers **236**  
*Includes* Combination Shaper-Planers.  
*Excludes* Gear Shapers; Planer Type Milling Machines.
- 3419 Miscellaneous Machine Tools **203**  
*Includes* Gun Rifling Machines; Speed Lathes.
- 3422 Rolling Mills and Drawing Machines **8**
- 3424 Metal Heat Treating and Non-Thermal Treating Equipment **380**  
*Includes* Hardening, Annealing, Tempering, Normalizing, Cyaniding, and Carburizing Equipment; Furnaces, Flue Welding, Non-Thermal Stress Relieving Systems.
- 3426 Metal Finishing Equipment **19**  
*Includes* Galvanizing, Tinning, Oiling, Pickling; Electroplating, and Anodizing Equipment.
- 3431 Electric Arc Welding Equipment **62**  
*Includes* Gas Shielded Arc Welding Machines; Arc Bonding Machines; Semi-Automatic and Automatic Arc Welding Machines.  
*Excludes* Welding Supplies, and Associated Equipment such as: Flux Recovery Machines; Flux Dispensers; Tacker Panels; Welding Panels.
- 3432 Electric Resistance Welding Equipment  
*Includes* Electric Resistance Brazing Machines; Band Saw Brazers; Stored Energy Resistance Welding Machines.  
*Excludes* Electric Induction Brazing and Soldering Machines. **236**
- 3433 Gas Welding, Heat Cutting, and Metalizing Equipment **13**  
*Includes* Metal Spray Guns; Arc Cutting Machines; Torches and Tips; Gas Brazing Machines; Flame Cutting Machines; Vacuum Metalizers; Spark Discharge Metalizers.  
*Excludes* Welding Supplies; Disintegrating Machines.
- 3436 Welding Positioners and Manipulators **72**  
*Includes* Welding Tables.
- 3438 Miscellaneous Welding Equipment **30**  
*Includes* Thermit Welding Equipment; Flux Recovery Machines; Flux Dispensers; Arc Converters; Welding Panels.
- 3439 Miscellaneous Welding, Soldering, and Brazing Supplies and Accessories  
*Includes* Soldering Irons; Welding Electrodes and Rods; Brazing Fluxes; Soldering Fluxes; Solder.
- 3441 Bending and Forming Machines **303**  
*Excludes* Wire and Metal Ribbon Forming Machines.
- 3442 Hydraulic and Pneumatic Presses, Power Driven **596**  
*Includes* Metal Powder Compacting Presses.
- 3443 Mechanical Presses, Power Driven **902**  
*Includes* Metal Powder Compacting Presses.
- 3444 Manual Presses  
*Includes* Arbor, Straightening, Forcing, and Assembly Presses.
- 3445 Punching and Shearing Machines **115**
- 3446 Forging Machinery and Hammers **106**  
*Excludes* Forging Presses.
- 3447 Wire and Metal Ribbon Forming Machines **24**  
*Excludes* Roll Forming Machines.
- 3448 Riveting Machines **52**  
*Excludes* Power Driven Hand Riveting Machines.
- 3449 Miscellaneous Secondary Metal Forming and Cutting Machines **57**  
*Includes* Metal Spinning Lathes.
- 3450 Machine Tools, Portable **18**  
*Includes* Portable Abrasive Cutting Machines; Portable Drilling Machines; Portable Slotters and Shapers.  
*Excludes* Stationary Type Machine Tools mounted on portable devices such as wheel or leg type stands.
- 3455 Cutting Tools for Machine Tools  
*Includes* Broaches; Files; Milling Cutters; Reamers; Saws.  
*Excludes* Flame Cutting Tools.
- 3456 Cutting and Forming Tools for Secondary Metalworking Machinery

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34-36

## Part 1 — Groups and Classes

3460 Machine Tool Accessories <sup>45</sup>  
*Excludes* Abrasive Wheels, Cones, and other  
 Abrasive Attachments for use only on Hand  
 Held Power Tools.

## GROUP 36

## Special Industry Machinery

3461 Accessories for Secondary Metalworking  
 Machinery  
*Excludes* Parts Feeders.

3605 Food Products Machinery and Equipment  
*Includes* Industrial Food Products Equip-  
 ment.  
*Excludes* Kitchen and Galley Equipment.

3465 Production Jigs, Fixtures, and Templates  
 NOTE: This class includes jigs, fixtures,  
 and templates used in conjunction with the  
 metalworking machinery classified in group  
 34. Jigs, fixtures, and templates used in con-  
 junction with maintenance and repair shop  
 specialized equipment are classified in group  
 49.

3610 Printing, Duplicating, and Bookbinding  
 Equipment  
*Includes* Offset Presses; Typesetting  
 Machinery; Bookbinding Machinery; Pho-  
 toengraving Machinery; Printing Type;  
 Rules; Leads; Slugs; Line Gages; Quoins;  
 Plate Hooks; Gelatine Process Machines;  
 Spirit Process Machines; Stencil Process  
 Machines; Offset Process Machines;  
 Photostat Machines; Blueprint Printing and  
 Developing Machines; Print Shop Furniture.  
*Excludes* Microfilm Machines.

3470 Machine Shop Sets, Kits, and Outfits

## GROUP 35

## Service and Trade Equipment

3611 Industrial Marking Machines  
 NOTE: Marking machines which make per-  
 manent indentations in metal are classified in  
 group 34.  
*Excludes* Marking Machines, Laundry; Prin-  
 ting Machine, Label; Printing Press, Label;  
 Embossing Machines, Office Type and Mark-  
 ing Machines, Office Type.

3510 Laundry and Dry Cleaning Equipment  
*Includes* Washing Machines; Extractors; Wr-  
 ingers; Drying Tumblers; Ironers; Presses;  
 Starching Machines; Marking Equipment;  
 Mobile Laundry and Dry Cleaning Units.

3520 Shoe Repairing Equipment  
*Includes* Shoe Sewing Machines; Mobile Shoe  
 Repair Shops.

3615 Pulp and Paper Industries Machinery  
*Includes* Chippers; Digestors; Beaters;  
 Bleaching Equipment; Paperboard Manufac-  
 turing Machinery.  
*Excludes* Paperboard Box, Case and Tray  
 Making Machines.

3530 Industrial Sewing Machines and Mobile Tex-  
 tile Repair Shops  
*Excludes* Shoe Sewing Machines.

3620 Rubber and Plastics Working Machinery  
*Includes* Plasticators; Presses; Synthetic  
 Rubber Working Machinery; Tread Ex-  
 truding Machinery; Vulcanizing Machinery.  
*Excludes* Protective Covering Laminating  
 Presses; Tire Maintenance and Repair Equip-  
 ment.

3540 Wrapping and Packaging Machinery  
*Includes* Filling Machines; Container Capping  
 Machines; Label Applying Machines; Package  
 Sealing Machines; Paperboard Box, Case and  
 Tray Making Machines; Strapping Machines;  
 Stapling Machines, except Office Type.  
*Excludes* Paperboard Manufacturing  
 Machinery.

3625 Textile Industries Machinery  
*Includes* Cotton Ginning Machinery; Looms;  
 Button Covering Machines; Rope Laying  
 Machines; Lace Machines.

3550 Vending and Coin Operated Machines  
*Includes* Fare Recording Devices; Parking  
 Meters; Turnstiles; Coin Operated  
 Phonographs.  
*Excludes* Coin and Currency Handling  
 Machines; Coin Operated Scales.

3630 Clay and Concrete Products Industries  
 Machinery  
*Includes* Brickmaking Machinery.

3590 Miscellaneous Service and Trade Equipment  
*Includes* Manicure Tables.

3635 Crystal and Glass Industries Machinery  
*Includes* Optical Goods Manufacturing  
 Machinery.

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RE COMPOSITE INDUSTRY PROFILE FOR  
SELECTED MACHINE TOOLS

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### Freedom of Information Act - [5 U.S.C. 552(b)]

B-1 National security classified information [(b)(1) of the FOIA]

B-2 Release would disclose internal personnel rules and practices of an agency [(b)(2) of the FOIA]

B-3 Release would violate a Federal statute [(b)(3) of the FOIA]

B-4 Release would disclose trade secrets or confidential or financial information [(b)(4) of the FOIA]

B-6 Release would constitute a clearly unwarranted invasion of personal privacy [(b)(6) of the FOIA]

B-7 Release would disclose information compiled for law enforcement purposes [(b)(7) of the FOIA]

B-8 Release would disclose information concerning the regulation of financial institutions [(b)(8) of the FOIA]

B-9 Release would disclose geological or geophysical information concerning wells [(b)(9) of the FOIA]

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212560 FORM

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RE REQUEST FOR APPOINTMENTS

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